











## A Word from the President

Firstly, I'd like to thank you all for your continuing support.

Under the leadership of my father, former company president Yasuo Igarashi, Nosyudo was established to make the practice swords for iaido we call "iaito".

I'm confident that the widespread use of iaito has contributed to the popularity of iaido today. In his day, the company was known as "Nosyu laido", taking inspiration from the old name for this region of Gifu, "Nosyu".

Seki has long-established roots as a katana town going back 700 years to Japan's Kamakura period.

Our craftsmen use the time-honored Japanese arts and techniques that were cultivated in our historic town to produce each and every sword to the highest quality possible.

In addition to spreading correct knowledge about Japanese swords in an era in which they are no longer a part of everyday life, I want to share this magnificent part of Japanese culture with the world through our swords and martial arts and ensure that

the quality-first production of "Made in Japan" products continues into the future.

I can wish for nothing more than for you to enjoy using our swords for many years to come.







## **Contents**

enginfo@nosyudo.jp

Hours: AM9:00~PM5:30 Closed Sun • Ntl Holidays

Introduction	A Word from the President	- 01		Fuchi Kashira Kojiri Samples — $26-28$
introduction	71 Word from the Freedacht	VI		Menuki Samples ———— 29-30
	Nihonto - Parts of the Sword —	- 03-04	Koshirae	Tsuba Samples — 31-34
	Choosing Your laito—		laito	Tsukamaki Samples——— 35
	laito Production Process —		Shinken	Tsukaito Color Samples — 35-36
laito	Shoden laito ————			Same Color Samples ——— 36
	Chuden Igarashito———			Saya Finish Samples ——— 37-39
	Okuden Nosyusaku ———	- 13		Other Fittings•Materials — 40-42
	Okuden Shinkensaku —	- 14	Other	Other Equipment — 43-45
	Revival Series: Famous Swords -	15-16	Equipment	Books — 45 laigi — 46-47
Special	Revival Series: Famous Shogun -	17-18		40-47
laito	Hamon ————		Llaurta Oudan	40 Jaioi Haloma
	Reference ————	20-22	How to Order	Order Form
	Shinken - Mei		Nosyudo Price ( laito Repairs -	Shinken Restoration — 54 Shinken Order Form 55
Shinken	Shinken Construction Examples—	<b>2</b> 4	laito Repair F	orm — 51
	Koshirae Examples ———	25	laito Order Fo	orm — $52$ Nosyu Sword Studio — $56$





## **The Appeal of Nihonto**

Nihonto, Japanese swords, have a unique appeal.

Unlike other forms of art such as painting, it is a weapon and much more.

Unique skills and techniques are necessary to forge swords in Japan.

First, tamahagane (Japanese iron) is made by processing iron sand at low temperatures,

then the iron is separated by carbon content and each piece is folded over and over again

before being arranged together and combined. Depending on the method used,

this process also produces the hada (patterns in the iron).

That part done, the hamon is drawn on using mud, known as tsuchioki.

Finally, yakiire (quenching) produces the hamon, sori, nie, and nioi of the sword.

The completed blade is then passed to togishi, shiroganeshi, sayashi, tsukamakishi, nushi, etc to bring a new nihonto into the world.

The balance of function and elegance as well as the shape has changed through time.

We believe the same can be said of the world of martial arts.

Motohaba

Nihonto are the heart of Japan. They're the soul of both the Japanese people and samural.

We want to share knowledge of the Japan's magnificent sword culture with the world through iaido.

## The Blade

Length

- Intended useHamon
- Sakihaba
- ·Blade weight
- Sakikasane
- Motokasane Sori
- Kissaki size

## Fittings (Koshirae)

- •Shirasaya, katana koshirae, •Tsukaito material or tachi koshirae
- Saya finish

•Bo-Hi

- Menuki Weight when swung
- Fuchi, kashira Tsukamaki style
  - ·Seppa

- Tsuka length
- Tsuka grip
- Tsuba
- Habaki

## Smith Mei

- KanemichiFusataro Kanetoki
- Shiro Kunitada
- So Masachika
- Akamatsutaro Kanemitsu

- Shiro Yasumitsu
   Akamatsutaro Kanetsugu
- · Akamatsutaro Kaneyuki

Kanekuni

- •Hiromune •Sadahito •Shiro Kunimitsu •Akamatsutaro Kanehiro

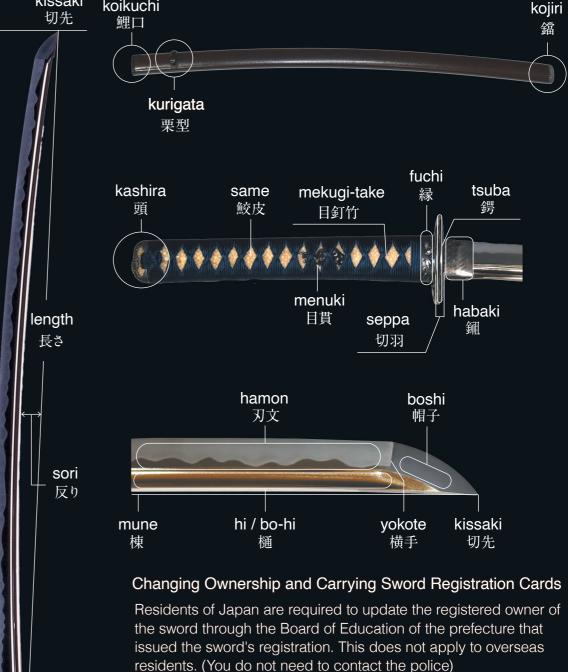
### Please tell us about any special requests.

Whether you would like a sword for appreciation or for martial arts we strive to meet the needs of each of our customers.

Feel free to contact us about swords we have available in our shop or about ordering a custom sword.

## koikuchi 切先 length 長さ sori 反り munemachi 棟区 \* 007 tsuka

Sword



residents. (You do not need to contact the police)

We provide the necessary document (Shoyusha Henkotodokesho) to customers who reside in Japan. Be sure to complete this paperwork.

Make a copy of the registration card or keep a record of the registration number, date, etc that are on the card to have a backup for emergencies.

The Sword and Firearms Control Law (1958) in Japan requires that the registration card be with the sword during use, transport, loan, and storage in Japan.

### When You Receive laito (Mogito)

You are not required to contact the Board of Education and there is no registration card.

However, the Sword and Firearms Control Law (1958) in Japan bans open carry of iaito and other model swords made out any metal unless there's a reasonable purpose.

We recommend keeping the provided laito Production Certificate with your iaito.

laido teaches the art of using the katana, thus it is traditionally practiced with shinken, or real swords. Many experienced practitioners use shinken, but beginners typically use iaito until they're at least 3-4dan. Thanks to the availability of this safe practice tool, more people enjoy iaido than ever before. Here we'll tell you about what an iaito is, how to choose one, and how to use iaito safely.

## **Choosing Your laito**

"laito" is what sword that is used for iaido is called. "Mogito", a common name for synthetic practice swords in Japan, can refer to a wide range of synthetic swords. They're also called "iaito" when they're made and used for martial arts practice. Some people will call a shinken/nihonto they use for iaido an "iaito", but nowadays we prefer to call them "iai-yo shinken", literally "shinken for iaido." It's much easier to understand which you're referring to if we use these names.

Japanese swords (shinken), are swords that were made from Japanese iron using techniques rooted in the time-honored smithing arts of Japan. We often say they are "for appreciation", "for iaido", "for battodo", etc based on the customer's intended use but they are all fundamentally the same: shinken.

laito blades are cast without using iron. The fact that they're produced in a mold separates them from shinken.

The carrying, transport, of swords in Japan is prohibited by the Swords and Firearms Control Law (1958). However, use of shinken for iaido is permitted as reasonable use as long as the registration card (jyuhotokenrui torokusho) is kept with the sword at all times.

While an iaito, which differs from shinken in both material and production, is not considered a bladed weapon or tool, synthetic blades that are made to look like bladed weapons and tools are also restricted in Japan unless there is reasonable use. (Swords and Firearms Control Law (1958) 22.4)

laito are made primarily from zinc alloy. Our shop creates particularly strong blades by sand casting our original mix of metals.

The average iaidoka cannot tell what materials or method was used to make an iaito, so it's best to ask the seller to ensure you have the safest possible iaito to practice with. It's also a good idea to buy your iaito from a trustworthy shop with good follow-up services.

The previous president, Yasuo Igarashi (born 1929) established Nosyudo in the 1970's, and created iaito made for iaido from day one. We'd like to share

what we've learned from our years of experience in selecting iaito with you.

Sand casting uses a mold made out of sand that allows most of the air bubbles to escape through openings in the mold.

On the other hand, compression molding results in the metal hardening with large bubbles trapped inside. Iaito blades made with sand casting are sturdier and safer than blades made using this

method.



Of course, the quality and safety of an iaito is usually reflected in the cost. Depending on the individual's circumstances and their teacher's requirements, some people focus more on the quality of the iaito and others on the price.

### laito Blades

The weight of an iaito's blade doesn't affect whether or not it'll break easily, however the quality of the materials used and the shape of the bo-hi are important. Tiny openings and small, unmelted bits of metal also have little effect on the finished blade.

Modern sword blades have become lighter than ever before. While they are thinner, improvements to the production process has resulted in them being more durable.

The reason the bo-hi of most sand cast iaito end before the habaki is to prevent bending.

### Choose an laito You Like

We get orders from university iaido clubs from all over Japan every year. Freshmen students often order one of our Shoden or Chuden iaito, then upgrade when they're sophomores or juniors.

Not only students, but anyone who practices iaido for a while begins to prefer a certain balance or sound and will consult us when they order. Many such customers purchase our highest level Okuden Shinkensaku despite the price and we do our best to create an iaito to their specifications.

We always aim to provide the safest, easiest to use, well-balanced katana to our customers.

Furthermore, focusing on quality over quantity, custom swords are our specialty and we strive for originality. In addition to regularly improving the materials and shape for our iaito blades, we have a large selection of tsuba, habaki, fuchi & kashira, menuki, hamon, and colors and designs of tsukaito and saya.

The three series of iaito we produce are Shoden, Chuden, and Okuden with the latter split into Nosyusaku or Shinkensaku options. Prices range anywhere from about ¥40,000 to ¥150,000.

This catalog illustrates the wide variety we can produce. Chuden and Okuden iaito have more options for your koshirae as well as optional upgrades. It costs a little extra for these upgrades, but it's possible to make a truly unique sword.

## Choosing a Shinken for laido

If you wish to use a shinken for iaido someday, you have two options: to order a custom shinken to suit your tastes or to search for a shinken you like. We recommend using the iaito you use regularly as reference. For example, does the length, weight, and tsuka suit you or not?

There are many people who do not know the sword's length, weight, or tsuka length, but it's important to know this information when shopping for a shinken.

The relative density of a shinken is heavier than an iaito. Even if the weight is the same, the width and thickness of the blade will be thinner and narrower than an iaito's. Also, even if the sword is a little heavy, the balance may make it feel light when swung.

The balance and sound of the sword when swung depends greatly on how the bo-hi is carved. A katana with poor balance will feel heavy, but a well-balanced sword will feel light. Carefully evaluate what you want when you think about buying your next iaito or shinken. Keep these in mind and also consult your iaido teachers, seniors, and sword sellers.

## **Using Your laito Safely**

One should always keep safety in mind when using an iaito.

It's important to inspect your iaito before iaido practice.

In the worst case scenario, someone could be hurt if your sword breaks. You should at least

check the mekugi, the piece of wood keeps the blade in the tsuka, but the Zen Nihon Kendo Renmei's guide for using iaito for iaido on their home page (JP) recommends you occasionally disassemble, check, and put your own sword back together. You'll become familiar with how your iaito is constructed and confirm whether or not it is sound.

## Checking the Mekugi

The most important inspection that you can do yourself is to check whether or not the mekugi is broken or loose. laido instructors should have their students check their mekugi before practice. There's no need to hesitate to remind your students.

First, push on the mekugi with your thumb to see if it moves. If it doesn't, it's fine but if it moves even

slightly, stop practicing and consult your iaido teacher. Change out your mekugi as soon as possible. You should keep a spare mekugi with you.



## Regular Inspection

We recommend that you take your sword to an iaito shop for regular inspections. Like how a car needs to be inspected regularly, it's good to have a knowledgeable specialist look over your sword to ensure it's safe to use. While you may inspect it regularly yourself, many people, especially beginners, don't know what to look for or how to put a sword back together correctly without damaging it. Furthermore, even if an experienced individual inspects their iaito regularly, there could be weak points or problems forming that aren't obvious. Letting a professional look over your sword could result in such points being fixed before they exacerbate. We ask sensei to please transmit the importance of regular inspections to your students.

For the safety of yourself and those around you, please consider it to be your duty as martial artists to inspect your sword regularly, be it a shinken or iaito. We have provided a "Repair Request Form" at the back of this catalog for you to use if necessary.

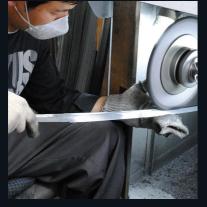
In addition, school clubs and dojo can get insurance coverage. If your group isn't insured, we ask that you please consider enrolling in suitable insurance coverage.

Special Iaito

Introduction

## I laito blade fresh out of the sand casting process

It's still very rough, but it will become a new iaito

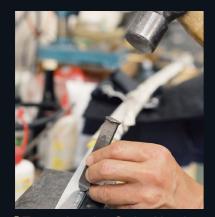


Blade Preparation The blade is polished smooth, then plating is applied.

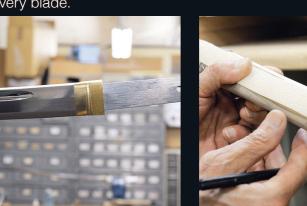


Blade Preparation - Shinken-Hi Blade Preparation - Hamon Shinken-hi (an option for Okuden laito) being carved.





■ Engraving the Order Number Nosyudo engraves the production year and month and the order number onto every blade.



Habaki - Completion The bo-hi ends before the habaki to preserve the strength of the iaito blade.



Habaki - Polish The habaki is carefully polished smooth so it looks nice and is safe.



Habaki - Attachment The habaki is attached tightly to the blade for safety.



Tsuka Base - Gluing Same Same (ray skin) is glued to the tsuka. It's rough or smooth depending on the direction rubbed.



■ Tsuka Base - Setting the Same



Tsuka Base - Grip Customization The tsuka is filed down and completed. We can customize it to fit the customer's hand.



Tsukamaki



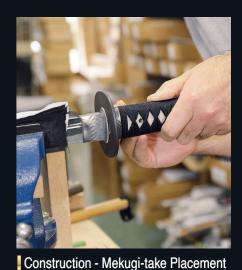
Construction - Tsuba Adjustment We adjust the fit of the tsuba with a chisel so it fits the nakago (tang) of the blade snugly.



Construction The blade is secured in a jig, then the tsuka is attached.



Construction - Making the Mekugi-Ana The hole for the mekugi-take is made after the tsuka is attached.



The last step is to place the mekugi-take in the tsuka and the sword is complete.



Inspection

Each sword is carefully inspected and checked against the order form.



Nosyudo's laito Certificate. The user's manual is on the back.

## Shoden Iaito



A good sword to for a solid start. We can customize it to suit your height, age, and gender.

# > 4 4 4 4 4 4 4 6 6 6 4 4 4 4





**T-3 Higo** 105g

78.5×72.5×3.9(mm)

T-134 Yatsumokko 90g

74.0×70.0×3.9(mm)



T-4 Musashi 85g

76×80.5×3.9(mm)





T-100 Shiho Sukashi 85g

78.0×75.5×3.9(mm)

Menuki

Fuchi Kashira

\*Shitodome can be added for a fee





84.0×77.0×4.5(mm)





MY-60 Butterflies (aged brass)

KY-2 Vines (aged brass) 39mm/40mm/41mm

## Shoden Youth Edition No.30



### Tsuba



T-1 Efugo Sukashi (L)78.0×78.0×3.9(mm) 90g (S)70.5×71.0×3.9(mm) 70g



T-150 Nanakoji 120g 75.0×70.5×4.2(mm)

Tsukamaki | Hinerimaki

White plastic same

\*Can change same color +Fee

Tsukaito Cotton

Same



T-152 Shihomokko 110g 76.0×68.5×3.8(mm)

(S)75.0×75.0×4.6(mm) 80g



T-151 Tsurumaru (L)81.0×81.0×4.9(mm) 85g



Menuki









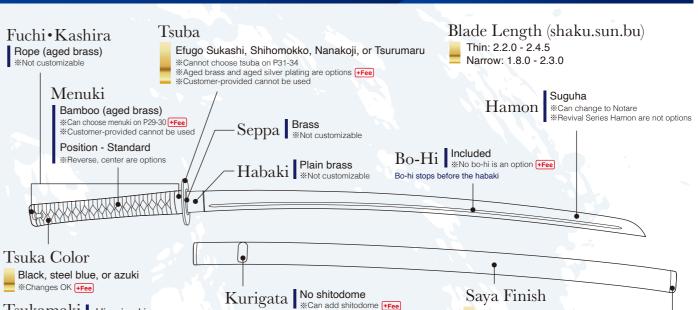
The gold mark indicates customizable parts.

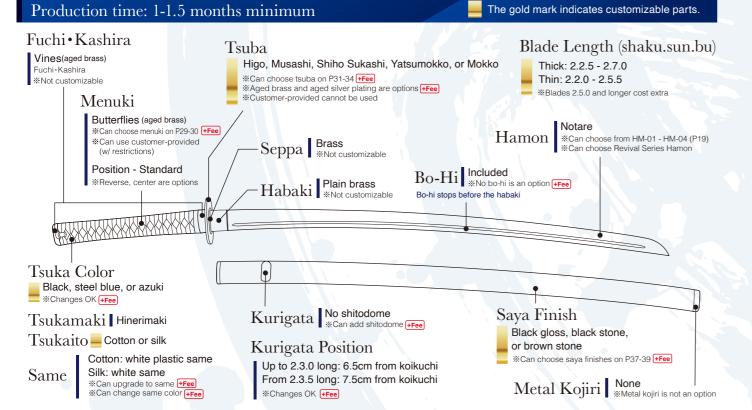
Black stone or brown stone

\*\*Can choose saya finishes on P37-39 +Fee \*\*Black gloss is + ¥ 1,100 +Fee

Metal Kojiri None None Metal kojiri is not an option

## Production time: 1-1.5 months minimum





Up to 2.3.0 long: 6.5cm from koikuchi

From 2.3.5 long: 7.5cm from koikuchi

Kurigata Position

## Chuden Igarashito

A practical, no-frills iaito with a lot of options. Create an original iaito just for you.

### Sand Cast Alloy Blade • Thin Edge • High-End Construction Practical



- Every Chuden iaito is made to order so we can meet our customers' requests. (Wooden parts are premade)
- Please select from our 3 blade types based on your age, build, and gender.
- Please contact us about any customizations not listed below.

**Production Time** 

1.5-2 months \*\*Production time may be longer depending on your order

For a solid swing sound Please choose add the Select Blade option \*+\fm 2.200

\*\*See P21 for information on tsuka length. 

\*\*Minor flaws such as color spots and tiny holes are a natural part of the production process.

### Production time: 1.5-2 months minimum The gold mark indicates customizable parts. Blade Length (shaku.sun.bu) Fuchi•Kashira Tsuba Choose from catalog (P31-34) Thick: 2.2.5 - 2.7.0 Aged brass (Choose from P26-28) \*Aged brass, aged silver plating are options +Fee Thin: 2.2.0 - 2.5.5 We suggest 40mm+ for men and 40mm- for women Can use customer-provided Narrow: 1.8.0 - 2.3.0 \*Can upgrade to silver +Fee (w/ restrictions, fees for semegane) +Fee \*Blades shorter than 2.2.0 charged suriage fee +Fee Menuki \*Blades 1.5.3 - 1.8.0 available for Okuden only Seppa Brass \*\*Changes OK +Fee Aged brass (Choose from P29-30) \*Can upgrade to silver +Fee \*Customer-provided can be used (w/ restrictions) Bo-Hi Hamon Included Choose from HM01-HM04 (P19) Position - Standard - Habaki Plain brass \*\*Changes OK \*\*Fee \*No bo-hi is an option +Fee Revival Series Hamon are options +Fee Bo-hi stops before the habaki Tsuka Color Choose from catalog (P35-36) \*Cannot use customer-provided Kurigata No shitodome \*\*Changes OK [+Fee Saya Finish Tsukamaki Hinerimaki \*\*Changes OK \*\*Fee Black gloss, black stone, Kurigata Position or brown stone choose saya finishes on P37-39 (+Fee) Up to 2.3.0 long: 6.5cm from koikuchi Tsukaito Cotton, silk, or leather From 2.3.5 long: 7.5cm from koikuchi Metal Kojiri None \*\*Can add metal kojiri \*\*Fee Same White same \*\*Same color can be changed \*\*Fee

Add-on Fees Base costs			
Select Blade —	—— ¥2,200	Same color changes: Black, Antique, etc —— ¥2,200∼	
Tsuba   Aged brass plating	_	Oyasame — ¥8,800	
Tsuba   Aged brass plating Aged silver plating	— ¥6,600	Fuchi kashira silver upgrade — ¥11,000	
**Plating is rust resistant		Menuki silver upgrade — ¥5,500	
Revival Hamon Series —	¥2,200	Alternative tsukamaki — ¥5,500~	

### Sample Tsuba, Fuchi·Kashira, Menuki Sets

### Hijikata Set

Tsuba T-60 Hijikata 135g 76.5×69.5×4.6(mm)

Fuchi Kashira KY-42 Hijikata 40mm

Menuki MY-55 Japanese Peppe



### Kusunoki Set

Tsuba T-65 Sakura Kiku Sukashi 95g 71.5×71.5×4.0(mm)

Fuchi Kashira KY-48 Kikusui 40mm/41mm

Menuki MY-20 Single Kiku



Katsujin Ken Set

Menuki MY-84 Katsujin Ken

T-99 Katsujin Ken 130g

T-8 Scaled Dragon 110g

73.5×70.0×4.9(mm)

Fuchi Kashira KY-4 Dragon 39mm / 41.5mm

Menuki MY-98 Twisted Mino Dragon

77.0×70.5×4.2(mm)

Fuchi Kashira KY-79 Katsujin Ken







## Kanetsugu Set

Kakotsuruhe Set

Tsuba T-36 Yagyu 90g 73.0×73.0×4.3(mm)

Menuki MY-73 Kakotsuruhe

Nobunaga Set

Menuki MY-70 Old Coins

Tsuba T-127 Old Coins 135g 76.0×76.5×3.8(mm)

Fuchi Kashira KY-113 Old Coins

Fuchi Kashira KY-51 Yagyu Wave 40mm/41mm

Tsuba T-137 Ai (Kanetsugu) 105g 75.5×71.5×3.9(mm)

Fuchi Kashira KY-120 Ai (Kanetsugu)

Menuki MY-97 Aizen Myo-o









Fuchi Kashira KY-8 Wave 40mm

Menuki MY-41 Wave & Koi



### Hideyoshi Set

Tsuba T-49 Paulownia (Hideyoshi) 95g 75.0×71.5×4.9(mm)

Fuchi Kashira KY-29 Paulownia (Hideyoshi) 38.5mm

Menuki MY-9 Triple Paulownia







### Musashi Set

Tsuba T-95 Miyamoto Musashi 85g 77.5×67.5×4.6(mm)

Fuchi Kashira KY-46 Musashi 41mm







### Ryoma Set

Tsuba T-96 Rankanzu 85g 77.0×75.0×3.5(mm)

Fuchi Kashira KY-102 Awa

Menuki MY-49 Rain Dragon





Tsuba 1-19 bilu 1209 80.5×75.0×3.3(mm)

Fuchi Kashira KY-9 Bird 40.5mm

Menuki MY-58 Plover



## For Kendo Kata

## Sand Cast Zinc Alloy Blade • Thick Edge

For Kendo Kata Daito (2.3.5)

Hamon: Notare Tsuba: Efugo Sukashi (iron) Tsuka: Black cotton hinerimaki (length 8.3) Fuchi Kashira: Rope (aged brass)

Menuki: Butterflies (aged brass) Saya: Black Stone \*Can make 2.2.5 - 2.7.0 long. (fee for blades over 2.5.0) \*Everything except fuchi kashira are customizable (fees may be applied)

For Kendo Kata Shoto (1.5.0) Hamon: Notare Tsuba: Efugo Sukashi (iron) Tsuka: Black cotton hinerimaki (length 5.5) Fuchi Kashira: Rope (aged brass) Menuki: Butterflies (aged brass) Saya: Black Stone

\*Can make 1.3.5 - 1.5.2 long (suriage fee for blades up to 1.4.5) \*Everything except fuchi kashira are customizable (fees may be applied)



## Chuden For Kendo Kata

Hamon, tsuba, fuchi kashira, menuki, saya can all be selected from this catalog \*Shoto: 1.3.5 - 1.5.2 (suriage fee for blades up to 1.4.5)

For those who want the feel of a real sword. Okuden Nosyusaku Each is a masterpiece with the air of famous swords from the part

## Okuden Shinkensaku Our finest iaito created with skills polished by history and tradition. Perfect for iaidoka who

demand a practice sword with the look and feel of a shinken.

Sand Cast Alloy Blade • Thin edge • Constructed by Craftsmen





- Every Okuden Nosyusaku iaito is made to order so we can meet our customers' requests.
- Please select from our 3 blade types based on your age, build, and gender.
- Please contact us about any customizations not listed below.

Production Time 3.5-4 months \*\*Production time may be longer depending on your order We recommend our aged brass anti-rust tsuba plating. Recommendation

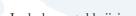
\*The bo-hi ends before the habaki to strengthen the blade

Two habaki options



Brass/Yujo

Brass/Shonai





\*Can be made without metal kojiri XKuwagata kojiri cost an additional +¥5,500

## Choose Koshirae DX to have a shinken sayashi make the tsuka and saya base by hand.

The gold mark indicates customizable parts. \* + ¥ 55.000 for Koshirae DX Fuchi•Kashira Tsuba Blade Length (shaku.sun.bu) Choose from catalog (P31-34) Aged brass (Choose from P26-28) Thick: 2.2.5 - 3.3.0 \*\* We suggest 40mm+ for men and 40mm- for women \*Aged brass, aged silver plating are options +Fee Thin: 2.2.0 - 2.5.5 \*Can use customer-provided
(w/ restrictions, fees for sekigane) +Fee \*Can upgrade to silver +Fee Narrow: 1.8.0 - 2.3.0 %Blades 2.5.0 and longer cost extra +Fee Menuki Aged brass (Choose from P29-30) Seppa Gold plated \*\*Changes OK +Fee Bo-Hi Included (up to 2.7.0)

\*\*No bo-hi is an option \*\*Fee \*Can upgrade to silver +Fee \*Can use customer-provided (w/ restrictions) Hamon Habaki Position - Standard Choose from our 11 options (P19) Brass Yujo or Brass Shonai Revival Series Hamon are included \*We can't do large hamon on narrow blades
\*Suguha is the only option for 2.7.1 and longer Tsuka Color Choose from catalog (P35-36) \*Customer-provided negotiable Saya Finish Kurigata No shitodome \*\*Changes OK \*\*Fee Tsukamaki Hinerimaki Black gloss, black stone, or brown stone Kurigata Position Tsukaito Silk or leather \*\*Cotton is an action \*Can choose saya finishes on P37-39 +Fee Up to 2.3.0 long: 6.5cm from koikuchi From 2.3.5 long: 7.5cm from koikuchi Metal Kojiri White same From 2.8.0 long: 9.0cm from koikuchi Same Included \*Same color can be changed +Fee \*Changes OK +Fee

## Top Quality

Sand Cast Alloy Blade • Thin Edge • Constructed by Craftsmen





\*The bo-hi ends before the habaki to strengthen the blade

- Every Okuden Nosyusaku iaito is made to order so we can meet our customers' requests.
- Please select from our 3 blade types based on your age, build, and gender.
- Please contact us about any customizations not listed below.

Recommendation

Production Time 3.5-4 months \*\*Production time may be longer depending on your order

We recommend our aged silver anti-rust tsuba plating.

Kakidome-Hi (Shoden, Chuden, Okuden) Standard



Okuden Shinkensaku Limited Shinken-Hi  $(+ \pm 6.600)$ 

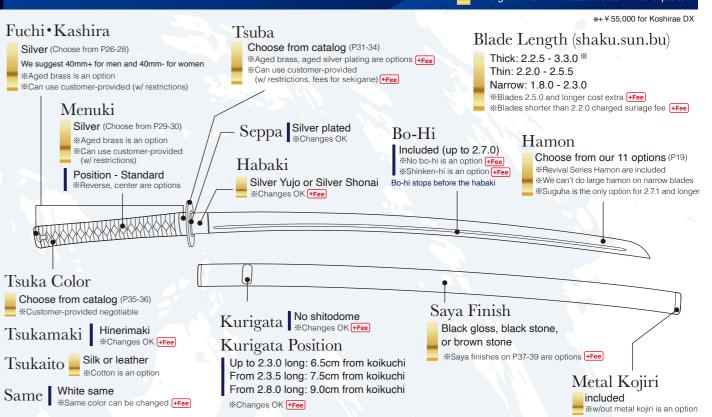


Silver Shonai



\*Can be made without metal kojiri \*Kuwagata kojiri cost an additional

Choose Koshirae DX to have a shinken sayashi make the tsuka and saya base by hand. The gold mark indicates customizable parts



\* Small holes and raised patches in the chrome may occur in blades over 2.6.1 long. Please pardon spots that are smaller than 3mm

\* Small holes and raised patches in the chrome may occur in blades over 2.6.1 long. Please pardon spots that are smaller than 3mm \* Minor flaws such as color spots and tiny holes are a natural part of the production process.

## Revival Series: Famous Swords

Each of these iaito are made to look like famous swords by Kanesada, Masamune, Muramasa, and more

We used the works of generations of famous sword smiths as a concept and researched koshirae from appropriate periods to create this series. These swords are made to the same standards as our Chuden Igarashito iaito and can be used for iaido practice.

\*We can use these as a base and customize the length, tsuka color, and fittings.

## Aizu Kanesada Utsushi

Active during the Bakumatsu, the Aizu Kanesada line is among of the later generations of the Kanesadas that begun Seki. They were famous smiths retained by Aizu Provence. Many Shinsengumi members, including the famous Hijikata Toshizo, favored Kanesada swords.



Blade Length 2.3.9

Hamon HM-A Kanesada

Habaki Plain Brass Tsuba T-112 Butterflies (iron)

Tsuka TS-09 Navy Blue Silk

Hinerimaki(white same)

Tsuka Length 8.3

Fuchi Kashira KY-21 Peony Karakusa (aged brass)

Menuki MY-60

Butterflies (aged brass)

Saya SY-03 Brown Stone

Silk Sageo Navy Blue (decorative knot)

¥76,000

## Nio Kiyotsuna Utsushi

The first generation of the Nio Ichimon line of smiths that were active in Suo Province from the Kamakura to the Muromachi period. At the Battle of Sugimori, Kiyotsuna used his own sword to cut the chains of the statue of Nio at the burning temple, Nio-do, saving it from the fire.



Blade Length 2.4.0

Hamon HM-D Kunimitsu

Habaki Plain Brass

Tsuba T-78 Owari (iron)

Tsuka TS-13 White Silk Hinerimaki

(black same) Tsuka Length 8.3

Fuchi Kashira KY-32

Tensho (aged brass) Menuki MY-78

Mino Kiku (aged brass)

Sava SY-01 Black Gloss

Silk Sageo White (decorative knot)

¥78.000

## Nagasone Kotetsu Utsushi

Nagasone Kotetsu, a famous smith who changed craft from armorer to swordsmith. In his day, his works were famed for their unique design and sharpness. Kondo Isami, the commander of the Shinsengumi, favored this sword. It was 2.4.4 shaku long at the time it was used during the Ikedaya Incident



Blade Length 2.4.4

Hamon HM-G Kotetsu

Habaki Plain Brass

Tsuba T-21 Dragonfly (iron)

Tsuka TS-01 Black Silk Katatemaki

(black same)\*center menuki Tsuka Length 8.3

Fuchi Kashira KY-48

Kikusui (aged brass)

Menuki MY-83

Wave & Maple (aged brass)

Saya SY-02 Black Stone

Silk Sageo Black (decorative knot)

## Seshu Muramasa Utsushi

Seshu Muramasa is a famous line of smiths in Kuwana in modern Mie Prefecture that continued for three generations from the Muromachi to the Edo era. The hakomidare hamon is one of their identifying features. Their works were avoided because the Tokugawa thought they were cursed blades, but were loved by followers of the emperor during the Bakumatsu.



Habaki Plain Brass Tsuba T-46 Sanskrit (iron) Tsuka TS-07 Light Steel Blue Silk Tsuka Length 8.3 Fuchi Kashira KY-84 Aoi Karakusa Menuki MY-51 Marishiter

Hamon HM-E Muramasa

Saya SY-02 Black Stone Silk Sageo Light Steel Blue (decorative knot)

¥76.000

Blade Length 2.3.7

## Soshu Masamune Utsushi

A famous smith who was active Kamakura in modern Kanagawa Prefecture who made many famous swords during the Kamakura period. Many of his works are now national treasures or important cultural properties. Many blades he made were shortened, but many tanto remain.



Blade Length 2.3.4 Hamon HM-C Masamune Habaki Plain Brass Tsuba T-28 Wave & Plover (iron) Tsuka TS-01 Black Silk Hinerimaki (white same)

Tsuka Length 7.9 Fuchi Kashira KY-18

> High Wave (Aged Brass) Menuki MY-98 Twisted Mino Dragon

Saya SY-02 Black Stone Silk Sageo Black (decorative knot)

¥76.000

## Suishinshi Masahide Utsushi

Suishinshi Masahide was known for his studies of the various schools of sword smithing and his efforts to revive old methods to make shinshinto. Many students of the sword used his blades, Katsu Kaishu is also known to have treasured his sword that was made by this smith.



Blade Length 2.3.5 Hamon HM-F Sukehiro Habaki Plain Brass Tsuba T-106 Praying Mantis (iron) Tsuka TS-15 Rouge Silk Tsuka Length 8.3 Fuchi Kashira KY-86 Wicker (aged brass)

Menuki MY-22 Dragonfly (aged brass)

Sava SY-02 Black Stone Silk Sageo Rouge (decorative knot)

¥78.000

Blade Length 2.3.8

## Magoroku Kanemoto Utsushi

Magoroku Kanemoto is one of the most famous swordsmiths from Seki. Of all the Kanemotos that have been active from the Muromachi period to now, the second generation Magoroku Kanemoto is the especially noted. His swords were held in high esteem by Takeda Shingen, Toyotomi Hideyoshi, and many



Hamon HM-B Kanemoto Habaki Plain Brass Tsuba T-15 Tiger & Bamboo (iron) Tsuka TS-02 Antique Black Silk Hinerimaki (black same) Tsuka Length 8.3 Fuchi Kashira KY-49 Basket (aged brass) Menuki MY-40 Tiger & Bamboo (aged brass) Saya SY-02 Black Stone Silk Sageo Antique Black (decorative knot)

## Revival Series: Famous Shogun

From Oda Nobunaga to the master swordsman Miyamoto Musashi, this series features the swords of famous historical figures.

Every sword is made to the same standards as our Okuden Nosyusaku iaito and can be used for iaido practice. The bo-hi is carved so they make an especially hearty sound when swung.

## Oda Nobunaga

The first unifier of Japan, Oda Nobunaga. He was assassinated by Akechi Mitsuhide in 1582 in the Honno-ji Incident just as he was on the verge of unifying the country under military might. He favored flashy hamon and collected over 20 Mitsutada swords.



Blade Length 2.4.0

Hamon HM2-H Bizen Osafune Ju

Habaki Brass Yuio

Tsuba T-127 Old Coins (iron)

Tsuka TS-09 Antique Steel

Tsuka Length 8.3

Fuchi Kashira KY-113 Old Coins (aged brass)

Menuki MY-70

Old Coins (aged brass)
Saya SY-45 Dark Rouge Gloss

Silk Sageo Antique Steel (decorative knot)

0

¥113.000

## Naoe Kanetsugu

Naoe Kanetsugu was a swordsman who followed the path of love (ai) and justice (gi) and was famous for his loyalty to Uesugi Kagekatsu. The tale of a time when his beloved sword, Suijingiri Kanemitsu, was used to strike down the water god and subdue a flood is still told today.



Blade Length 2.3.5

Hamon HM2-H Bizen Osafune Ju Kanemitsu (double)

Habaki Brass Yujo

Tsuba T-137 Ai (Kanetsugu) (iron)

Tsuka TS-01 Black Silk Hinerimaki

(black same)

Tsuka Length 8.3

Fuchi Kashira KY-120

Ai (Kanetsugu) (aged brass)

Menuki MY-97

Aizen Myo-o (aged brass)

Saya SY-01 Black Gloss

Silk Sageo Black (decorative knot)

¥108,000

## Kusunoki Masashige

Kusunoki Masashige was the general of Kawachi. He was famed for his work alongside Ashikaga Takauji to overthrow Retired Emperor Go-Daigo's Kamakura Bakufu from the end of the Kamakura era to the Nanbokucho era.



Blade Length 2.4.0

Hamon HM2-K Bizen Osafune Ju Kagemitsu (double)

Habaki Brass Yujo

Tsuba T-107 Tadatoki Kiku
Tsuka TS-05 Steel Blue Silk
Hinerimaki (white same)

ıka Length 8.3

Fuchi Kashira KY-48 Kikusui (aged brass)

Menuki MY-20 Single Kiku Sava SY-01 Black Gloss

Silk Sageo Steel Blue (decorative knot)

¥106,000

## Miyamoto Musashi

The great master swordsman who is renowned for his victory in over 60 swordfights. In addition to establishing the double sword style, Niten Ichi Ryu, he was also known for his ink paintings and other arts. We recreated the "Musashi Koshirae" that was made by Musashi himself.



Blade Length
Hamon
Habaki
Tsuba
Tsuba
Tsuka Length
Ky-46 Musashi (aged brass)
Menuki
Saya
Silk Sageo

HM2-L Izuminokami
Kaneshige (double)
Brass Yujo
T-95 Miyamoto Musashi (iron)
TS-02 Antique Black Silk
Hinerimaki (black same)
8.3
KY-46 Musashi (aged brass)
MY-31 Gourd & Catfish
Sy-44 Wine Gloss
Silk Sageo
Antique Black (decorative knot)

## Yagyu Toshikane

Being the son of the kenjutsu instructor for Owari han, Yagyu Toshikane learned swordsmanship from a young age and became known as "The Prodigy of Owari". He not only became the instructor for Tokugawa Mitsutomo at the age of 24, but also completed the creation of Yagyu Shinkage Ryu Kenjutsu alongside the founder. His sword, Fuchingiri Mitsuyo, is famous.



Blade Length
Hamon
Habaki
Tsuba
T-36 Yagyu (iron)
Tsuka Length
Fuchi Kashira
Menuki
Saya
Silk Sageo

Price

HM2-M Hatamitsuyo (double)
Brass Yujo
T-36 Yagyu (iron)
TS-03 Azuki Silk Hinerimaki (white same)
8.3
KY-51 Yagyu Wave (aged brass)
MY-73 Kakotsuruhe (aged brass)
SY-39 Sendan Kizami
Dark Brown Gloss
Azuki (decorative knot)

Hijikata Toshizo

Hijikata Toshizo, the famed "Demon Vice-Commander" of the Shinsengumi, founded the group along side famous members such as Kondo Isami and Okita Soji. He fought on the side of the shogunate during the Boshin War with his prized sword, made by the 11th generation Aizu Izuminokami Kanesada.



Hamon HM2-A Izuminokami Kanesada (double)
Habaki Brass Yujo
Tsuba T-60 Hijikata
Tsuka TS-02 Antique Black Silk Hinerimaki (white same)
8.3
Fuchi Kashira KY-42 Hijikata (aged brass)
Menuki Saya SY-05 Brown Stone Gloss
Silk Sageo Antique Black (decorative knot)

Blade Length 2.3.5

Price ¥112,000

## Sakamoto Ryoma

Sakamoto Ryoma abandoned his domain of Tosa to join the Satcho Alliance and was a major player in the overthrow of the Bakumatsu and the Meiji Restoration. It was reported that he had the Sakamoto family sword, Mutsunokami Yoshiyuki, when he was assassinated at the Omiya Inn in Kyoto.



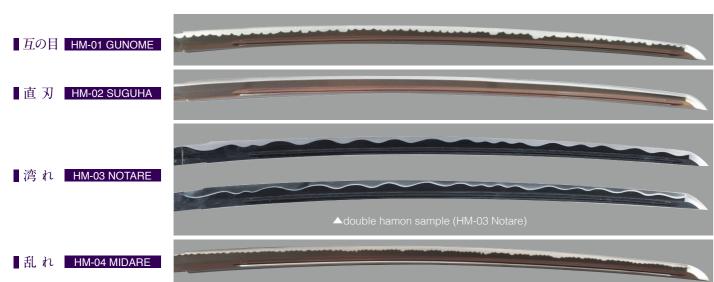
Blade Length 2.4.0
Hamon HM2-N Mutsunokami Yoshiyuki (double)
Habaki Brass Shonai
Tsuba T-96 Rankanzu (iron)
Tsuka TS-02 Antique Black Silk Hinerimaki (white same)
8.3
Fuchi Kashira KY-102 Awa (aged brass)
\*\*w/kojiri
Menuki MY-49 Rain Dragon(aged brass)
Saya SY-03 Brown Stone
Silk Sageo Antique Black (decorative knot)

Price ¥122,000

## Hamon are broadly put into four categories. You can choose your favorite hamon for your Chuden and Okuden iaito

Our basic hamon are single hamon (without nie). Double hamon (with nie) are also available. Please let us know which you'd like when you order.

\*\*+¥1,100



The following hamon are based on the hamon used by famous swordsmiths. These cost an Revival Hamon additional \(\pmu\_{2,200}\) for Chuden orders and are included in the price of our Okuden Series.

## 兼定写し HM-A KANESADA Aizu Kanesada's signature

### A dynamic, pointy gunome mon that is known as sanbonsug



Masamune was known foi



### 国光写し(清綱) HM-D KUNIMI A particularly sharp and narrow

村正写し HM-E MURAMASA

## Muramasa's unique gunome hamon

助廣写し(水心子) HM-F SUKEHIRO

虎徹写し HM-G KOTETSU A revival of the famous Edo swordsmi

### \*Please understand that each hamon is done by hand by our craftsmen. Results may differ from the photo.

## Standard Length

The first thing you need to consider when you choose an iaito is how it will be used.

Keep in mind your height, arm span, gender, age, the group you practice with, and your style of iaido. Based on that info, you can choose your iaito's length and weight. Make sure you also get advice from your sensei and your seniors at your dojo.

While it's easy to tell you what you should consider when choosing a sword length, it's much harder for a beginner to understand what will suit them. That's why we've created some charts using our years of experience helping new iaidoka select iaito as a starting point to help you choose yours. The one on this page gives suggested lengths based on your gender and height and you can find a chart explaining the weights of each blade type depending on their length on the next page.

We also have a formula to calculate appropriate sword lengths called the Koyama formula. It's height×0.43. This uses centimeters, so you need to divide the total by 30.3 for the length in Japanese shaku.

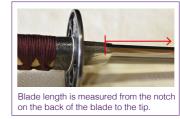


For a 170cm tall man  $170 \times 0.43 \div 30.3 = 2.41 \text{ (shaku)}$ 

- \*According to this formula, a 2.4.1 long blade is appropriate
- \*Women should subtract 5bu, making 2.3.6 an appropriate length.

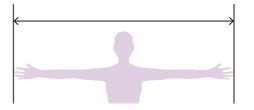
Of course, this can still vary person to person.

Most people of Japanese descent have the an arm span that matches their height, but if your



arm span is longer than your height, it may be better to use that instead.

One of the reasons sword length varies by iaido style is that different styles do noto differently. For example, Muso Shinden Ryu does yokonoto, but Muso Jikiden Eishin Ryu does tatenoto. Because of this, Muso Shinden Ryu practitioners' swords are often 5bu to 1sun longer.



Men's Height(cm)	Sword Length (1sun=approx3.03cm)	Women's Height(cm)				
115 - 120	1.8.0 - 1.9.0	120 - 125				
120 - 125	1.9.0 - 1.9.5	125 - 130				
125 - 130	1.9.5 - 2.0.0	130 - 135				
130 - 135	2.0.0 - 2.0.5	135 - 140				
135 - 140	2.0.5 - 2.1.0	140 - 145				
140 - 145	2.1.0 - 2.1.5	145 - 150				
145 - 150	2.1.5 - 2.2.0	150 - 155				
150 - 155	2.2.0 - 2.2.5	155 - 160				
155 - 160	2.2.5 - 2.3.0	160 - 165				
160 - 165	2.3.0 - 2.3.5	165 - 170				
165 - 170	2.3.5 - 2.4.0	170 - 175				
170 - 175	2.4.0 - 2.4.5	175 - 180				
175 - 180	2.4.5 - 2.5.0	180 - 185				
180 - 185	2.5.0 - 2.6.5					
(shaku.sun.bu)						

## Weight

It was once thought that because nihonto are heavy iaito also must be heavy, but now it's more common to select an iaito that fits the user.

The majority of our male customers favor thick blades and ladies thin blades, but there are exceptions. Men with shoulder problems come to our shop and order thin blades and there are women who train hard who choose thick blades.

Longer blades will of course be heavier than shorter ones. We have a chart on the next page showing the estimated weight range of our blades. If you already have one of our iaito, please weigh it without the saya. One way to choose the weight of your new iaito is based on how you feel about the weight your current one. Is it too heavy? Too light? Or is it just right?

Warriors of old who used their swords on the battlefield chose the length, weight, and depth of sori based on how they fought. Also, these factors changed throughout history, resulting in a large variation in the shapes of Japanese swords.

\*Iaito weight chart on next page.

<sup>\*</sup>Double hamon cost an additional ¥1,100. \*We cannot put a wide hamon on narrow blades

<sup>\*</sup>See P15-16 for more information on our Revival Series: Famous Swords

### Standard Weight Without Saya

The chart below uses brass fuchi, kashira, and menuki with a 100g tsuba with standard tsuka lengths as a base. The weight is different for silver fittings, leather tsukamaki, or a customized Okuden iaito, etc, so please contact us about weight for non-standard options.

Length (shaku.sun.bu)	Thick Blade	Thin Blade	Narrow Blade			
1.8.0 - 1.9.0	ask	ask	500 - 550			
2.0.0 - 2.2.0	ask	ask	570 - 620			
2.2.0	ask	700 - 720	ask			
2.2.5	820 - 840	720 - 740	ask			
2.3.0	830 - 860	740 - 760	ask			
2.3.5	840 - 880	750 - 770				
2.4.0	860 - 900	760 - 780				
2.4.5	880 - 940	770 - 790				
2.5.0	900 - 960	780 - 800				
2.5.5	940 - 990	800 - 820				
2.6.0	960 - 1010					
2.6.5	980 - 1030					
2.7.0	1000 - 1050					
*We charge an additional ¥ 2 200 to make swords outside (weight in g)						

\*We charge an additional ¥ 2,200 to make swords outside these weight specifications

## Selecting Koshirae

We have both hand made and ready-made wood fittings. Depending on the skill of the craftsman, the quality, functionality, and price can vary.

It's possible to wind up with a final product that is poorly balanced even if the koshirae are beautifully made.

The shape of the tsuka is particularly important when making koshirae for iaido. It's important to test out and compare different shapes to see what suits you.

## Tsuba

The tsuba functions not only as a guard to keep you from getting cut, but is also an important factor in the balance of your sword.

Being the heaviest part of the koshirae after the saya, you could wind up with a heavier sword than expected if you put a heavy tsuba on a light sword. You'd also bring the balance point closer to the hand.

We use 100g as a measuring stick to judge if a tsuba is heavy or not. If you want a light blade, we recommend a tsuba that weighs 100g or less. If you want a longer, heavier blade, something over 100g would suit it better.

## Fuchi Kashira

It's important to choose a design you like if you're going to be using something a long time. However, the size of the fuchi and kashira can affect the thickness of the tsuka.

Check the size of the fuchi kashira when you find a set you like. We recommend men use sets that measure 40mm or larger and women use ones that are 40mm or smaller.

Furthermore, fuchi kashira that are 39mm or smaller look best on narrow blades because the saya is also thinner. On the other hand, blades longer than 2.8.0 (2shaku 8sun) and thick blades will look a little off balance visually if you put a set that's smaller than 41mm on them and in some cases the nakago of the blade won't fit well.

Please keep these factors in mind while choosing your fuchi kashira.

## Length of the Tsuka

Tsuka that are 1/3 the length of the saya are the visually ideal balance for koshirae made for Japanese sword appreciation.

However just like the length of the sword, it's important to select a tsuka that suits the user well.

We used our 50 years of experience making iaito for martial artists to create a chart of tsuka lengths that are appropriate for the length of our blades. Please start there when figuring out how long your want your tsuka to be.

This is just a reference, so those with large hands should select a longer tsuka and iaidoka that practice iaido styles that grip the tsukagashira should choose a shorter tsuka.

### ■ Tsuka Length Reference Chart

Blade Length (shaku.sun.bu)	Thick Blade (sun.bu)	Thin Blade (sun.bu)	Narrow Blade (sun.bu)
С	es		
2.2.0	-	7.4	7.5
2.2.5	7.9	7.9	7.5
2.3.0	7.9	7.9	-
2.3.5	8.3	8.3	-
2.4.0	8.3	8.3	-
2.4.5	8.5	8.5	-
2.5.0	8.8	8.5	-
2.5.5	8.8	8.8	-
2.6.0	9.0	-	-

Consult us about longer blades

## Menuki

All the menuki in our catalog are appropriate for martial arts use.

Feel free to choose any design you like.

Some menuki are thicker than others, a factor that can affect the overall thickness of the tsuka. Thick menuki are denoted with a mark, so please keep this in mind.

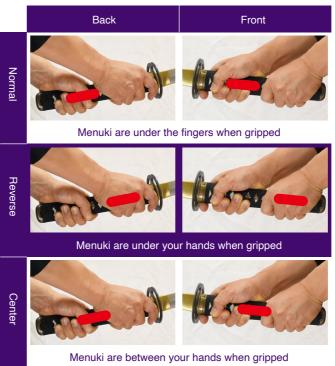
The menuki in our "Large Menuki" section are a good match for long tsuka that exceed 9shaku 5sun in length. It's possible that the tsuka won't fit in your hand properly if they're used on a regular tsuka, so be careful when ordering them.

On he other hand, choosing regular menuki for a very long tsuka will likely give it a reserved, low-key appearance.

We have 3 positions for menuki: standard, reverse, and center.

The majority of our customers choose the standard position, but some iaido styles require different placement.

### ■ Menuki Position



### ■ Differences Between Our laito Series

	Tsuba	Fuchi Kashira Kojiri			Menuki		Habaki			Bo-Hi			
	Can Choose	Can Choose	Aged Brass	Aged Brass	Silver	Silver	Can Choose			Silver	Shinken-H		
	Design	Design	x2	x3	x2	х3	Design	Brass	Silvei	Plain	Yujo/Shonai	Yujo/Shonai	
Shoden	¥5,500 (Youth Ed Excld)	No	Standard	_	_	_	¥2,200 (Youth Ed Excld)	Standard	_	Standard	_	_	_
Chuden	Yes	Yes	Standard	¥16,500	¥11,000	¥30,800	Yes	Standard	¥5,500	Standard	¥11,000	¥22,000	_
Okuden Nosyusaku	Yes	Yes	¥-3,300	Standard	¥7,700	¥16,500	Yes	Standard	¥5,500	_	Standard	¥11,000	¥6,600
Okuden Shinkensaku	Yes	Yes	_	_	¥-5,500	Standard	Yes	_	Standard	_	_	Standard	¥6,600

## The Shape of the Tsuka

Using a tsuka that doesn't suit your grip can be a source of discomfort during long practices.

Whether or not a tsuka feels thick or thin varies greatly from person to person. We recommend "egg" shaped tsuka for people with large hands and "flat" shaped tsuka for people with small hands.

Also, some iaido styles require a particular tsuka shape. If you already practice iaido, please consult with your teacher and seniors.

Tsuka Side View

### Tsuka Shapes

Tsuka Cross Section

\*Top of the images are the ha side, bottom the mune \*The shapes are exaggerated for clarity.

	Idana didda dadiidii	Touria Grao From
Standard	The standard shape. The a little slimmer in the mi	ne cross section is oval and the sides are iddle.
Egg		g-shaped. This fills the palm nicely. ape for people with large hands.
Flat	The cross section is thin. V	We recommend this shape for people with small hands.
Yagyu	Used for Yagyu koshira	ee. The mune side is flat.
Ryugo	Used for Tensho koshir The center of the tsuka	ae is narrow like a hand drum or hourglass.
Straight	Used for Satsuma kosh	irae. The tsuka is straight.

## Shinken -Mei-

People have appreciated the elegance, beauty, and strength of Japanese swords for centuries. Each of the gokaden have beauty and strength in their characteristic shape, hamon, and jigane and can be used for iaido or appreciation.

### Kanemichi 兼道 Seki, Gifu Prefecture

Studied under his father, Kanetoki, and inherited his grandfather's name

Mino-den Soshu-den

Kanetoki 兼時 Seki, Gifu Prefecture Studied under his

father, Kanemichi. and inherited his grandfather's name

Mino-den Soshu-den

Akamatsutaro Kanemitsu Yatsushiro,

▮赤松太郎兼光 Kumamoto Prefecture

Studied under his father, Akamatsutaro Kanetsugu. He received the special Kunzan Award at the 2022 & 2023 Gendai Toshokuten.

Akamatsutaro Kanehiro

Yatsushiro,

▮赤松太郎兼裕

Kumamoto Prefecture Studied under his father, Akamatsutaro Kaneshige.

Kanemitsu's uncle.

Akamatsutaro Kaneyuki Yatsushiro.

赤松太郎兼幸 Kumamoto Prefecture Studied under his father, Akamatsutaro Kanetsugu.

The younger brother of Kanemitsu.

### Hiromune 弘宗

### Seki, Gifu Prefecture

Living national treasure. Studied under both Miyairi Yukihira and his father, Takaba Makoto.

Mino-den Soshu-den

Fusataro 房太郎

Hashima, Gifu Prefecture

Studied under the 25th generation Fujiwara Kanefusa

Mino-den Soshu-den Bizen-den

## Kanekuni

Yamaqata, Gifu Prefecture

Mukansa (certified 12/2009). Studied under his father, Kanekuni (Ogawa Kunihiko), who was also mukansa.

Soshu-den

### Kazuyoshi ▮和吉

Miyako, Iwate Prefecture

Studied under Miyamoto Tokuharu (Yoshimitsu)

Bizen-den Yamato-den

### Shiro Kunitada

四郎國忠 Omuta, Fukuoka Prefecture Studied under his grandfather, the first Soshu-den generation Shiro Kunimitsu

Shiro Yasumitsu

四郎安光 Omuta, Fukuoka Prefecture

Studied under his grandfather, the first generation Shiro Kunimitsu

Shiro Kunimitsu

四郎國光 Omuta, Fukuoka Prefecture

Studied under his grandfather, the first generation Shiro Kunimitsu

### Sadahito 貞人

Mishima. Shizuoka Prefecture

Studied under his father, Sadayoshi, who learned sword smithing from Gassan

Sadakatsu

### So Masachika 宗昌親

Fukuoka. Fukuoka Prefecture Mukansa (certified 2006). Studied

under his father,

The highest level of master swordsmith. Including living national

The five schools of sword smithing divided by the region they are from: Yamashiro-den (Kyoto), Yamato-den (Nara), Soshu-den

(Kamakura, Kanagawa), Bizen-den (Okayama), and Mino-der

treasures, there are only about 20 in Japan.

So Tsutomu

Soshu-den Bizen-den

Not only do we here at Nosyudo do our best to understand our customers' requests, the swordsmiths use the best of their abilities to create a shinken to order. We also have a well-stocked selection of shinken in our shop. We can give you a list of shinken we have ready that meets your requirements, or you are welcome to have a blade order made.

\*Mukansa

\*Gokaden

### Umegane In bo-hi/ji/shinogi/mune Polish Regular/Appreciation/Tameshigiri Shira-togi



Shinken Construction Examp

**Bo-Hi Carving** 

Kakinagashi/Kakitoshi

Marudome/Bo-hi

A normal bo-hi can reduce the weight of the blade by about 100g. We can usually reduce the weight by 30-50g if we alter an existing bo-hi. We can also carve a bo-hi into a polished blade.\*Important precautions must be taken while carving the bo-hi

Regular/Appreciation Shirasaya Kegulai/Appicelation Hatome Waterbuffalo Horn Insert Tsunagi







Umegane is the art of covering up flaws in the blade that

location of the flaw, polishing may be necessary.

resulted from the metal folding process. Depending on the

We can do kamon and other



Same Same attached to tsuka base Same color samples on P36

### Tsukamaki

Regular/Appreciation Hinerimaki • Tsumamimaki • Leather • Shabaramaki \*Samples on P35-36



Makisame back - the edges meet

Koshirae Regular/Appreciation Tsukamaki Same Sayamaki Same Inrokizumi Uchigatana Koshirae Tensho Koshirae Higo Koshirae Yagyu Koshirae Toppei Koshirae Tanto Koshirae Aikuchi Dashisame Koshirae

Higo Koshirae Kanshitsu Vermillion Stone · Kusube Leather Tsukamak

Wooden Base Samples



## Tachi Koshirae (tsuka & saya making)

Uchigatana Koshirae Black Shinobue Black Silk Tsukamak

Water buffalo horn insert

Sava Base - Koikuchi Close-ur

## Seppa

Ready Made/Hand Made copper \* silver \* gold \* silver plated \* gold plated

## Habaki





























Uegai Kinkise Shitagai Shakudo

## Koshirae Examples



## Aikuchi Koshirae



Aikuchi Dashisame Koshirae



Aikuchi Dashisame Toyokiku Koshirae - Gold-Brown Nashiji



Tanto Toyokiku Koshirae

## Naginata Koshirae

## Yari Koshirae



## Uchigatana Koshirae



black same

black leather hinerimaki water buffalo horn kashira



green leather hineri maki. red-black same water buffalo horn kashira





Handachi Koshirae silk steel blue hineri maki • antique same • gold-brown nashiji saya



Uchigatana Koshirae silk antique black•katatsumami maki•sendan kizami black stone saya

## Fuchi Kashira Kojiri Samples

All of our metal fuchi, kashira, and kojiri are available in silver and aged brass



SET Daito & washizaki set available O Kuwagata Kojiri require an extra

Silver / KS-00

Funagata Kojiri -

¥13,200 Aged Brass / KY-00

Fuchi ······¥13,200 Large Funagata Kojiri(▲mark) ···¥14,300 Fuchi ·····¥11,000 Kojiri ····¥11,000 Kashira ....¥13,200 Kuwagata Kojiri(©mark) .... ¥14,300 Kashira ....¥11,000



Rope L 39 S 37.5 (mm) silver KS-1 a. brass KY-1



Vines L 41 M 40 S 39 (mm) silver KS-2 a. brass KY-2



**Dragon L** 41.5 **S** 39 (mm) silver KS-4 a. brass KY-4



Higo Karakusa 39 (mm) silver KS-5 a. brass KY-5



Nami Kusa 40 \$ 37.5 (mm) silver KS-7 a. brass KY-7



silver KS-8 a. brass KY-8



silver KS-9 a. brass KY-9



silver KS-11 a. brass KY-11



silver KS-12 a. brass KY-12



silver KS-13 a. brass KY-13



Ajiro 40.5 (mm) silver KS-14 a. brass KY-14



silver KS-15 a. brass KY-15



Kyo Sukashi 38.5 (mm) silver KS-16 a. brass KY-16



Maple Leaf © 40 (mm) silver KS-17 a. brass KY-17



L41 M39 S36 (mm) silver KS-18 a. brass KY-18



Sanscrit 40 (mm) silver KS-19 a. brass KY-19



Kobusho 40(mm)◎ silver KS-20 a. brass KY-20



Karakusa



M 40 S 37(mm) silver KS-21 a. brass KY-21



Flower Raft 39 (mm) silver KS-22 a. brass KY-22



Higo Musashi ◎ 41 (mm) silver KS-24 a. brass KY-24



Dragon © L 44 S 41 (mm) silver KS-25 a. brass KY-25



Higo Wave © 40 (mm) silver KS-26 a. brass KY-26



Plum Blossom 38.5 (mm) silver KS-27 a. brass KY-27



Kiku Karakusa L 40 S 39.5(mm) silver KS-28 a. brass KY-28



Paulownia(Hideyoshi) 38.5 (mm) silver KS-29 a. brass KY-29



silver KS-30 a. brass KY-30



silver KS-31 a. brass KY-31

silver KS-32 a. brass KY-32



silver KS-33 a. brass KY-33



silver KS-36 a. brass KY-36

\*The fuchi & kashira can affect the shape & thickness of the tsuka. \*If you select fuchi & kashira that are larger than 40.5mm, your tsuka may be wider than the saya. \*\* © Kuwagata kojiri often have uneven results with regular saya finishes. We recommend Kanshitsu finishes (P39). Includes both registered and unregistered designs



Bamboo & Tiger silver KS-37 a. brass KY-37



Mori Tensho 40 (mm) silver KS-38 a. brass KY-38



Double Karakusa 41 (mm) silver KS-40 a. brass KY-40



Cloud 40 (mm) silver KS-41 a. brass KY-41



Hijikata 

40 (mm) silver KS-42 a. brass KY-42



Pine & Torii 41 (mm) silver KS-103 a. brass KY-103 silver KS-104 a. brass KY-104



Lion 41 (mm) silver KS-105 a. brass KY-105



Tsuta Karakusa 41 (mm) silver KS-106 a. brass KY-106



SET Plum & Warbler L39 S38(mm) silver KS-107 a. brass KY-107



Higo Plum L 41 S 40 (mm) silver KS-43 a. brass KY-43



Higo Basket 42 \$ 40(mm) silver KS-44 a. brass KY-44



Musashi 41 (mm) silver KS-46 a. brass KY-46



silver KS-48 a. brass KY-48



Basket L 41 S 40(mm) silver KS-49 a. brass KY-49



silver KS-108 a. brass KY-108



Plover 41 (mm) silver KS-109 a. brass KY-109



Dancing Lion 41 (mm) silver KS-110 a. brass KY-110



L 41.5 S 40.5(mm) silver KS-111 a. brass KY-111



White Heron 41 (mm) silver KS-112 a. brass KY-112



Butterflies 39 (mm) silver KS-50 a. brass KY-50



Yagyu Wave 41 \$40 (mm) silver KS-51 a. brass KY-51



L 41.5 S 40.5(mm) silver KS-70 a. brass KY-70



Katsujin Ken 41 (mm) silver KS-79 a. brass KY-79



Kyo Tensho L40.5 S 39.5(mm) silver KS-81 a. brass KY-81



Old Coins 41.5 (mm) silver KS-113 a. brass KY-113



Sansui Masatoyo 41 (mm) silver KS-114 a. brass KY-114



L 42.5 S 41 (mm) silver KS-115 a. brass KY-115



silver KS-117 a. brass KY-117



Higo Peony Flat ver. available L44 M41 S40 (mm) silver KS-118 a. brass KY-118



Spiderweb 41 (mm) silver KS-82 a. brass KY-82



Satsuma Tiger 41 (mm) silver KS-83 a. brass KY-83



Aoi Karakusa L41 S40(mm) silver KS-84 a. brass KY-84



Kikusui Cloud L 48 S 41(mm) silver KS-85 a. brass KY-85



Kyo Wicker L40.5 S 39.5 (mm) silver KS-86 a. brass KY-86



Falcon in Pine 41 (mm)



silver KS-119 a. brass KY-119



Ai (Kanetsugu) 41 (mm) silver KS-120 a. brass KY-120



silver KS-121 a. brass KY-121



40.5 (mm) silver KS-122 a. brass KY-122



Phoenix L40 S39 (mm) silver KS-123 a. brass KY-123



Hana Kiku 141 5 40 (mm) silver KS-87 a. brass KY-87



Pine L 41 S 40 (mm) silver KS-88 a. brass KY-88





Bamboo **L** 41 **S** 40 (mm) silver KS-89 a. brass KY-89



Seigaiha L41 S 40 (mm) silver KS-90 a. brass KY-90



Edo Tensho 40 (mm) silver KS-91 a. brass KY-91



Wave & Plover 40 (mm) silver KS-124 a. brass KY-124



Peony 42 (mm) silver KS-125 a. brass KY-125



Peony Blossom 39.5 (mm) silver KS-126 a. brass KY-126

Kyo Maple

L 41 S 40 (mm)



Beehive 40 (mm) Plain Higo 40 (mm) silver KS-127 a. brass KY-127 silver KS-128 a. brass KY-128



Satsuma Lotus & Heron 39(mm)

silver KS-133 a. brass KY-133

This kojiri can only be fitted



Ichimatsu Pattern 41 (mm) silver KS-92 a. brass KY-92

Rain Dragon 41 (mm)

silver KS-97 a. brass KY-97



silver KS-93 a. brass KY-93

Kvo Plum 41(mm)

silver KS-98 a. brass KY-98







Victory Dragonfly 41 (mm)

silver KS-100 a. brass KY-100



Awa @ 40 (mm)

silver KS-102 a, brass KY-102



Old Bones 41 (mm)

silver KS-129 a. brass KY-129

Kasen Higo 40 (mm) silver KS-134 a. brass KY-134



silver KS-130 a. brass KY-130

Big Wave Higo

L41.5 S 39 (mm)

silver KS-135 a. brass KY-135



silver KS-131 a. brass KY-131

silver KS-136 a. brass KY-136



Avanami 40 (mm) silver KS-116 a. brass KY-116

Broad Cloud 41.5 (mm)

silver KS-132 a. brass KY-132



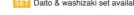






silver KS-99 a. brass KY-99

Daikoku 42 (mm)



## Menuki

All of our menuki are available in silver and aged brass.

Silver/MS-00 ¥8 800 Aged Brass/MY-00····· ¥3,900





silver MS-2 a. brass MY-2



Arrowhead silver MS-6 a. brass MY-6



Dragon Twisted Sword silver MS-7 a. brass MY-7



Triple Paulownia silver MS-9 a. brass MY-9



silver MS-10 a. brass MY-10



silver MS-67 a. brass MY-67

silver MS-58 a. brass MY-58



Flower Basket silver MS-68 a. brass MY-68



Botan Kiku

Mino Kiku

Old Coins silver MS-70 a. brass MY-70

Tiger & Cub

silver MS-61 a. brass MY-61

Lion Couple



silver MS-73 a. brass MY-73

silver MS-62 a. brass MY-62



silver MS-66 a. brass MY-66

Flower Raft silver MS-74 a. brass MY-74

Bamboo & Sparrow

Paulownia & Phoenix



silver MS-11 a. brass MY-11



Daikoku silver MS-12 a. brass MY-12



silver MS-13 a. brass MY-13



Dokko Sword silver MS-14 a. brass MY-14



silver MS-16 a. brass MY-16



silver MS-81 a. brass MY-81



silver MS-76 a. brass MY-76

Three Step Pine

Wave & Maple silver MS-83 a. brass MY-83



silver MS-77 a. brass MY-77

Katsujin Ken silver MS-84 a. brass MY-84



silver MS-85 a. brass MY-85

silver MS-78 a. brass MY-78



silver MS-79 a. brass MY-79

Peony & Lion silver MS-86 a. brass MY-86



Kiku & Daffodils silver MS-17 a. brass MY-17



silver MS-18 a. brass MY-18



silver MS-27 a. brass MY-27



silver MS-20 a. brass MY-20

Single Kiku

Crane

silver MS-28 a. brass MY-28



silver MS-22 a. brass MY-22

Dragonfly

Three Cranes silver MS-29 a. brass MY-29



Sanscrit silver MS-87 a. brass MY-87



silver MS-88 a. brass MY-88



silver MS-90 a. brass MY-90



Crescent Moon silver MS-92 a. brass MY-92 silver MS-93 a. brass MY-93



silver MS-23 a. brass MY-23

silver MS-30 a. brass MY-30



silver MS-26 a. brass MY-26

Kanii Characters

Gourd & Catfish silver MS-31 a. brass MY-31



War Fan

Autumn Flowers silver MS-37 a. brass MY-37



Plum Blossom silver MS-38 a. brass MY-38



Deer & Maple Leaves silver MS-39 a. brass MY-39



silver MS-94 a. brass MY-94



Aizen Mvo-o silver MS-97 a. brass MY-97



Twisted Mino Dragon silver MS-98 a. brass MY-98



Fudo Myo-o silver MS-99 a. brass MY-99



Bishamonten silver MS-100 a. brass MY-100



Tiger & Bamboo silver MS-40 a. brass MY-40



Wave & Koi silver MS-41 a. brass MY-41

Tree & Phoenix



silver MS-42 a. brass MY-42



White Crane silver MS-43 a. brass MY-43



Old Bones silver MS-44 a. brass MY-44



silver MS-101 a. brass MY-101

Rabbit

Three Monkeys silver MS-108 a. brass MY-108



silver MS-102 a. brass MY-102

River Crab

Sparrow in Bamboo silver MS-109 a. brass MY-109



silver MS-104 a. brass MY-104

Peony

Watanabe Tsuba silver MS-110 a. brass MY-110



Cloud Dragon silver MS-111 a. brass MY-111

Kvo Phoenix



Maple Leaves silver MS-112 a. brass MY-112



silver MS-45 a. brass MY-45



silver MS-46 a. brass MY-46



Japanese Pepper silver MS-55 a. brass MY-55



silver MS-49 a. brass MY-49

Rain Dragon



silver MS-50 a. brass MY-50

Catfish



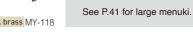




Aun Lior









Please let us know if you'd like to use an antique tsuba or provide your own when you place your order. Suba own when you place your order.

Iron (No plating) ---- ¥16,500 Aged silver plating ---- ¥23,100 (iron base price + ¥6,600) Aged brass plating ---- ¥23,100 (iron base price + ¥6,600)



Suitable for swords 2.4.5 & longer
 Suitable for swords 2.3.0 & shorter

Silver tsuba available

SET Daito & washizaki set available



73.0×73.0×4.3(mm)



T-37 Small Plum • 🔷 68.0×64.5×5.3(mm)



T-39 Kiku Karakusa 🔷 🔲 🕒 🖺 115g 82.5×78.0×2.8(mm) \$110g 78.5×74.0×2.8(mm)



T-41 Sukashi Dragon 100g 77.0×73.5×4.0(mm)

Iron Example



Aged Silver Example



Aged Brass Example



70.5×68.5×5.0(mm)



T-8 Scaled Dragon 73.5×70.0×4.9(mm)



T-9 Cloud Dragon 🔷 73.5×68.5×4.3(mm)



All our plating options are rust resistant. \*Not rust-proof.

▲ No Restock 69.0×67.5×5.6(mm)



T-11 Ginkgo 🖺 🔵 L85g 78.5×75.0×5.1(mm) \$65g 72.0×69.0×5.0(mm)



T-13 Sakura & Horse 135g 80.5×75.0×3.6(mm)



T-14 Fan 120g ▲ No Restock 77.0×76.5×3.9(mm)



**1**90g 81.0×79.0×4.4(mm)

\$65g 76.5×75.0×3.5(mm)

T-44 Mikazuki Musashi 🔷 📘 🗨 🖫 🐧 T-173 Masayoshi Kiku

T-35 Square Dragon 🔷 🗓 🗟 🔵

**1**15g 74.0×71.0×5.5(mm)

95g 71.5×69.0×5.0(mm)

T-51 Flower Raft 71.0×67.0×4.3(mm)



81.5×75.5×4.0(mm)

T-58 Kyo Kiku Sukashi 🔷 79.5×79.0×4.0(mm)



T-60 Hijikata 135g 76.5×69.5×4.6(mm)

T-46 Sanscrit

75.5×70.5×3.6(mm)

100g



T-47 Kanayama

75g 72.5×71.5×4.8(mm)

T-61 Yagyu Kasa 🔷 110g 78.0×71.0×2.8(mm)



T-49 Paulownia (Hideyoshi) 🔷

75.0×71.5×4.9(mm)

T-63 Butterfly Sukashi 70g 77.0×74.0×4.0(mm)



T-15 Bamboo & Tiger 🔷 110g 78.0×75.0×2.6(mm)



T-16 Wave & Koi 🔷 76.5×69.0×3.7(mm)



T-17 Harness & Baton 🔷 74.0×70.0×3.9(mm)



T-19 Bird • 125g 80.5×75.0×3.3(mm)



T-20 Gourd 🔷 ▲ No Restock 90g 76.0×74.5×3.5(mm)



T-65 Sakura Kiku Sukashi 🔷 71.5×71.5×4.0(mm)

T-80 Choshu Dragon

82.0×81.0×4.9(mm)



T-66 Kinai Dragon 🔷 76.0×76.5×4.0(mm)



T-76 Guribori Sukashi 105g 79.5×79.5×4.7(mm)



T-78 Owari 80g 81.5×80.5×4.2(mm)



T-79 Deer & Maple 105g 78.0×73.0×4.4(mm)



T-21 Dragon Fly 130g 76.5×69.5×5.3(mm)



T-24 Wicker ▲ No Restock 73×66.5×3.2(mm)



105g 75.0×70.0×3.3(mm)



T-27 Bamboo Leaves 79.0×75.0×4.7(mm)

73.0×72.5×2.9(mm)



T-28 Wave & Plover L 125g 75.5×70.5×4.1(mm) 5 75g 65.0×58.0×3.7(mm)



130g

T-93 Lion 125g 78.0×72.0×3.5(mm)



T-82 Yagyu Kasa in Bamboo

75.0×71.0×4.5(mm)

T-95 Miyamoto Musashi 77.5×67.5×4.6(mm)



T-84 Dokko Sword

72.0×72.5×4.0(mm)

T-96 Rankanzu 🔷 77.0×75.0×3.5(mm)



T-90 Old Coins (Nobunaga)

76.0×76.5×3.2(mm)

▲ No Restock

100g

T-97 Echizen Dragon 110g 79.0×78.0×4.5(mm)



70.5×67.5×4.6(mm)

▲ No Restock

T-98 Torii & Man 70.0×67.0×3.9(mm)



T-172 Ono Daimoku T-30 Cormorant & Basket + 125g 74.5×78.5×4.5(mm) 74.5×72.5×4.2(mm)

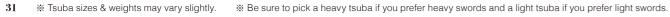


T-31 Kinai 🔲 🖫 🔷 🔷 L85g 77.0×75.0×3.4(mm) \$60g 67.5×65.0×3.7(mm)





73.0×71.5×4.2(mm)



▲ No Restock

75g



T-99 Katsujin Ken 130g 77.0×70.5×4.2(mm)



T-101 Seigaiha 77.0×73.0×4.1(mm)

T-107 Tadatoki Kiku

78.0×77.5×4.8(mm)



T-102 Choshu Cloud Dragon 🔷 76.5×74.0×3.4(mm)



T-103 Proportional Pine 🔷 77.5×77.5×4.1(mm)



T-105 Bamboo 77.5×76.0×4.7(mm)





T-109 Spiderweb 🔷 76.0×73.5×3.1(mm)



T-110 Carp in Wave Sukashi 🔷 77.5×77.0×4.3(mm)



T-137 Ai (Kanetsugu)

75.5×71.5×3.9(mm)

105g

T-153 Watanabe Kiku 🔷 74.0×71.0×4.8(mm)



T-145 Mokko Sayagata

81.0×75.0×5.0(mm)

155g

T-138 Crab 🔷

77.0×74.0×3.7(mm)

T-154 Old Bones • + 150g 80.5×75.0×4.1(mm)



T-139 Longevity Higo Tiger

76.0×73.0×3.8(mm)

T-146 Rabbit • 🔷

74.0×72.0×3.3(mm)

T-155 Mt Horai 🔷 76.0×72.5×4.0(mm)



T-140 Phoenix 🔷 🗓 🗟 💿

L120g 78.5×75.0×4.5(mm)

\$ 105g 77.0×73.0×4.0(mm)

T-147 Chinese Lions & Peony

79.0×79.0×4.4(mm)

95g

T-156 Hirato Kunishige Dragon 73.0×68.5×4.3(mm)



T-148 Peony Blossoms

80.0×75.0×4.0(mm)

T-142 Kiku Flowers 🔷 📘 🕒 🖺

100g 80.0×80.0×4.5(mm)

S 90g 77.5×77.0×4.2(mm)

T-158 Broad Wave 🔷 105g 77.5×76.5×4.0(mm)



T-106 Praying Mantis 🔷

115g 76.0×70.5×3.4(mm)

T-111 Satsuma Tiger 140g 81.0×76.0×3.7(mm)

T-118 Awa 🔷

76.5×69.0×4.1(mm)

105g



T-112 Butterflies • + 82.5×74.5×3.3(mm)



T-108 Munenori Warriors

74.5×70.0×4.1(mm)

110g 73.5×70.5×4.9(mm)

T-120 Chinese Lion 🔷

77.0×72.5×3.1(mm)



T-114 Daikoku 105g 78.0×69.0×4.5(mm)



T-116 Victory Dragonfly

80.5×74.5×2.7(mm)

105g

T-122 Masachika Plum 🔷 77.5×77.0×4.2(mm)



T-159 Umetada Kiku • 💠 82.0×74.0×2.8(mm)

T-164 Bamboo & Crab •

82.0×77.0×3.3(mm)



T-160 Mito Dragon • + 80.0×75.5×4.1(mm)



T-161 Sukashi Tsuba 🌒 🔷 80.5×80.0×4.6(mm)



T-162 Seiho Pine • T-163 Satsuma Maple 🔷 73.0×70.0×5.0(mm) 77.0×72.0×5.0(mm)



T-124 Dancing Dragonflies 110g 77.5×72.5×4.1(mm)



T-119 Bamboo & Tiger Sukashi

76.0×73.0×4.0(mm)

T-126 Plovers at Sunrise 78.5×76.0×4.0(mm)



T-127 Old Coins • 🔷 135g 76.0×76.5×3.8(mm)



T-121 Nine Rings • +

82.0×81.0×4.3(mm)

105g

T-128 Egret • + 135g 78.5×78.5×3.6(mm)



T-129 Sansui Masatoyo 🔷 110g 75.0×71.5×2.7(mm)



145g

T-169 Kenjo 🔷 115g 79.0×75.0×3.6(mm)



T-165 Dewy Bamboo 🔷

78.5×78.5×4.2(mm)



Suitable for swords 2.4.5 & longer

T-166 Kasen Butterfly Sukashi 74.0×74.0×4.9(mm)



T-167 Sekiwa Sukashi 79.0×79.0×4.3(mm)



125g 75.0×70.0×4.5(mm) S 110g 72.0×67.0×4.5(mm)



T-130 Vines (For Tachi) 115g 78.0×71.0×3.4(mm)



100g

75.0×71.5×4.4(mm)

T-133 Plum & Uguisu 115g

83.0×78.5×3.4(mm)



77.0×76.5×4.3(mm)

T-136 Falcon in Pine 🔷 125g

75.5×70.0×4.3(mm)



T-171 Ume Tree Mokko® • 🔷 140g 84.5×81.0×4.6(mm)



120g

¥23,100 Aged brass plating

¥23.100 All our plating options are rust resistant.

¥16,500

Not rust-proof. ※ Plating may take 1-1.5 months in some cases.

Silver tsuba available SET Daito & washizaki set available

Green Back

Tsukamaki Iaido calls for a sturdy tsukamaki. Please tell us your desired menuki position and how long, thick, and what shape tsuka you'd like when you order.



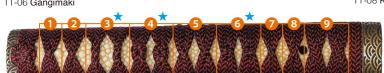
TT-01 Katatemaki +¥5.500





TT-05 Karauchi Katatemaki -Shinken Only-





- Moro Hinerimaki 8 Kata Hinerimaki
- .... Added in one spot flair on swords made for appreciation.

## Tsukaito Colors

## Cotton -TM-

TM-02 Brown \*\*Shown with black same







TM-06 Purple

TM-07 Golden Brown

## Silk -TS-



TS-05 Steel Blue



TS-02 Antique Black



TS-06 Anique Steel







TS-10 Green



TS-012 Golden Brown



TS-09 Navy Blue

TS-11 Purple





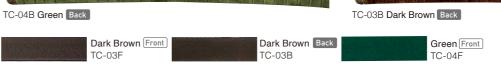






Reddish Brown Back

TC-05B





Navy Front















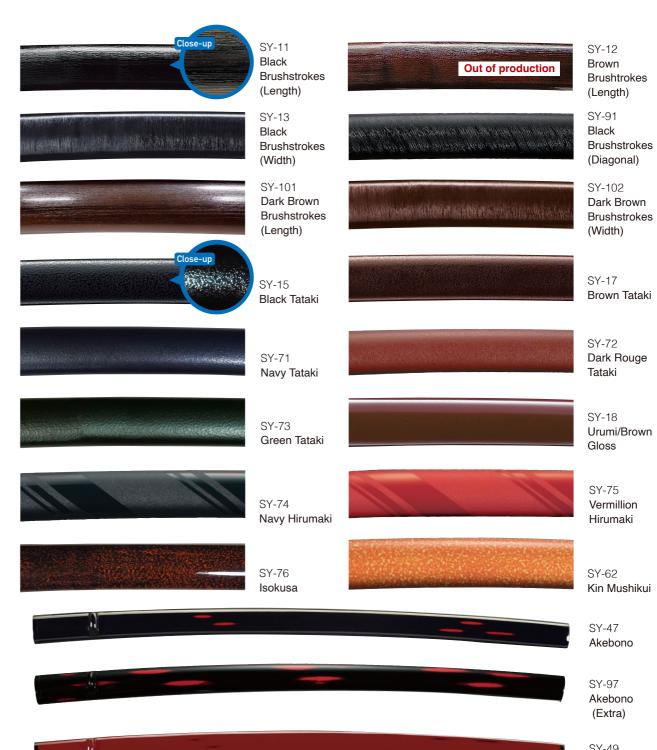


SY-21

Black Uzumaki

### Saya Finishes **1** No additional **B** ¥6,600 **C** ¥16,500 **D** ¥22,000 **E** ¥24,200 **G** ¥33,000 **H** ¥35,200 Base Prices For saya bases provided by customers A ¥16,500 B ¥17,600 C ¥19,800 D ¥22,000 E ¥24,200 C ¥33,000 H ¥35,200 SY-01 SY-02 Black Gloss Black Stone SY-03 Brown Stone SY-05 SY-44 **Brown Stone** Wine Gloss Gloss SY-56 SY-45 Dark Rouge Vermillion Gloss Gloss SY-93 SY-54 Dark Rouge Wine Stone Stone SY-68 ◆ SY-64 ◆ Brown Woodgrain Woodgrain SY-69 ◆ SY-70 ◆ Black Kakishibu Woodgrain SY-42 SY-86 Navy Gloss Purple Gloss SY-50 SY-87 Navy Stone Gray Gloss SY-40 ¥22,000 SY-90 Gold-Brown Gray Stone Nashiji









SY-10

Gold

Nashiji

SY-53

Green Nashiji

SY-52

Nashiji

SY-83

Red Nashiji

Green Fine

SY-20

<sup>※</sup> Because finishes marked with ♦ show the wood grain of the saya, we cannot attach kuwagata kojiri or change the position of the kurigata on iaito.

Additional fees may be applied when metal fittings are added to saya (EX: funagata kojiri is +¥2,200~)

<sup>\*</sup> When a saya is provided to be repainted, additional fees and a limitation to finish options my be applied depending on its condition.

## A finish that involves applying layers of dried urushi laquer, giving this stone/ishime finish its unique, high quality feel.









SY-37 Kanshitsu Vermillion Stone



SY-65 Kanshitsu Green Stone



SY-92 Kanshitsu Purple Stone



SY-94 Kanshitsu Gray Stone



SY-95 Kanshitsu Asagi



SY-24 Brown Tsuishu



SY-25 Green Tsuishu



SY-66 Blue Tsuishu



Navy Tsuishu



Vermillion







SY-80 Navy Shinobue

+¥58,300~

Black Gloss

+¥52,800~

Inro Kizami

Sendan Kizami



SY-81 Vermillion Shinobue

SY-29 Tsunobue













SY-48 +¥19,800 Partial Same Wrap (Diagonal) Smooth Same with Brown Stone

Partial Same Wrap

(Straight)

Smooth Same

with Black Gloss

## Other Fittings • Materials

## Metal Tachi Fittings \*Brass base metal



Antique Gold

KT-3 Kiku • Paulownia

\* "Black & Gold" nictured above Aged Silver ·····¥223,900

Metal Tachi Fittings KT-1 Karakusa \*\* "Aged Silver" pictured above Aged Silver ····· ¥194,700 Aged Brass ·····¥194,700



¥223,900

Metal Tachi Fittings KT-2 Stone Finish \* "Antique Gold" pictured above

Aged Silver ··· ¥194,700 Aged Brass ··· ¥194,700 Gold plate ..... ¥282.700



Metal Tachi Fittings KT-4 Maru ni Ken Katabami \* "Aged Silver" pictured above

Aged Silver ······ ¥286,600 Aged Brass ···· ¥286,600 Black & Gold ..... ¥468,100



\* "Aged Brass" pictured above

Aged Silver ····· ¥316,800 Aged Brass ···· ¥316,800

## Metal Tanto Fittings



KE-12 Wave & Plover for Maezashi Aged Silver ··¥116,600 Aged Brass ¥116.600 ¥168,300 Gold plate

KE-13 Kashira & koikuchi for koshirae

Metal Tanto Fittings KE-13 Ebi Saya Koshirae

 $\label{eq:Aged Silver} \textbf{Aged Silver} \cdots \forall 143{,}000 \qquad \textbf{Aged Brass} \cdots \forall 143{,}000$ 



KT-6 Metal Efudachi Fittings

Aged Silver ----- ¥243,700

Aged Brass ----- ¥243,700







### Metal Fittings for Tanto - Aikuchi-

KA-1 Toyo Kiku

Aged Silver ······ ¥77,000 Built-in Shitodome ---- ¥66,000 ¥85,800

Aged Silver ······ Shitodome Cover Aged Brass ...... ¥73,700

## Metal Fitting Sets \*\* Silver pictured below

Fuchi·Kashira·Kojiri silver KS-13 a. brass KY-13 Koikuchi KE-72 Kurigata KE-82

Funagata Koikuchi Kojiri (w/ hitsu) Koikuchi Kuwagata Kojiri





Stone Fuchi Kashira Kojiri silver KS-42 a. brass KY-42

Koikuchi KE-71 Kurigata KE-81

Fuchi•Kashira•Kojiri silver KS-26 a. brass KY-26 Koikuchi KE-73 Kurigata KE-83





### Wave & Plover

silver KS-124 a. brass KY-124













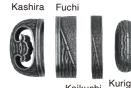








Awa Fuchi·Kashira·Kojiri silver KS-102 a. brass KY-102 Koikuchi KE-76 Kurigata KE-84



silver KS-116 a. brass KY-116





## Large Menuki



Large Twisted Dragon silver MS-15 a. brass MY-15

Silver(MS) Aged Brass(MY)



Large Tiger silver MS-95 a. brass MY-95



Sword Bean silver MS-96 a. brass MY-96



Rain Dragon 🗉 silver MS-103 a. brass MY-103



41





Metal Ebizaya Koshirae Kojiri

Aged Silver ----- ¥16,500 Aged Brass --····· ¥16,500



## Metal Kurigata Silver ----- ¥13,200 Aged Brass -- ¥11,000



KE-81 Stone 35×14.3(mm)

KE-83 Higo Wave

KE-85 Karakusa

34.5×14.5(mm)

35.5×14(mm)



KE-82 Hiranami Higo 35×15(mm)

KE-84 Awa

35×15(mm)





With hitsu for kozuka

KE-72 Hiranami Higo 43.5×23.5×8.5(mm) 42.2×22.5×10.0(mm)

Metal Koikuchi Whether or not we can use these on your saya depends on the size of your saya.



Silver ··· ¥7,700 Brass ··· ¥6,600 \* "Silver" pictured below

KE-73 Higo Wave 40.4×24.0×8.5(mm)





KE-76 Awa 41.5×23.5×7.5(mm)





KE-86 Toyo Kiku 34×15(mm)





Metal Naginata Fittings



Aged Silver...¥55,000 Aged Brass...¥55,000 % "Aged Silver" pictured below















Silver Plated ·····¥1,100 Silver ---- ¥4,400



## Warikogai silver ------ ¥22,000



Gold Plated .....¥1.100





Cotton	¥450
Silk	¥1,200
Pig Leather FB	¥1,600
Cow Leather F B	¥1,600

<sup>\*</sup> We don't sell deer leather Katana need about 4m

## Tsukaito per 1m Cardboard Box for Katana Per box Tanto Tsuba

Standard Inner Box/1 Sword -up to 100cm-	¥350
Standard Outer Box/1 Sword	¥400
Long Inner Box/1 Sword -up to 110cm-	¥400
Long Outer Box/1 Sword	¥450
Extra Long Inner Box/1 Sword -up to 120cm-	¥420
Tanto Inner Box -up to 45cm-	¥250

<sup>\*</sup> These are the same boxes we use to ship our company's swords \* Outer boxes are just big enough for the inner boxes to fit.

## Seppa Silver Plated ·· ¥3,300 Brass ·· ¥1,320 Gold Plated ·· ¥3,300

Available in 1mm, 1.2mm, 1.5mm thick sets





KE-91 For Tanto 40.8×25.5×5.5(mm)

Silver 35g ········· ¥13,200 ······· ¥11,000 Brass 30g

We recommend using them together for sturdier packaging \* Inner box inner dimensions: 9cmx7cm (WxH)

Shinken

## Other Equipment



(L)Spray ----- ¥1,100 (R)Refill





Katana Oil 15cc ·· · ¥500 30cc ·· ¥700

100cc



Fujishiro Katana Oil Contents Katana Oil/Uchiko Nugui/Oil Cloth Case ¥2,200

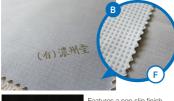


Maintenance Kit in Paper Box Maintenance Kit in Wood Box ¥1,800





¥5.500



··· ¥1,600

e side has a super soft icrofiber cloth to wipe our blade with. ne safe, non-slip finish on other side is for your



刀拭布



·· ¥880 Microfiber Cloth





Paulownia Boxes



Each type ······ ¥2,200(w/o cushion)





Kizuchi ¥4.400





For 1 Tachi .... ¥38,500 For 1 Wakizashi .... ¥33,000 For 1 Tanto .... ¥28,500 For 2 Tachi ···· ¥44,000 For 2 Wakizashi ···· ¥38,500 For 2 Tanto ···· ¥33,000



■Wagara Sword Bag ······ ¥2,900



■Wagara Drawstring Bag ····· ¥2,900



■Embroidered Bag For Tachi ··· ¥5,500 For Wakizashi ··· ¥5,000 For Tanto ..... ¥4.500

\*Available w/ fabric tie or with Fusa



Fusa (Left)L/(Right)S ······ ¥800



■Taki Model Sword Case ······ ¥22,000

L 121cm M 108cm S 102cm

Fits 2 iaito, 2 kaezaya, maintenance kit, & other small items.



### Pleather Sword Case

- For 2 Up to 116cm/2.5.0 ······ ¥12,000 M Up to 110cm/2.4.5 ····· ¥4,900
- XL Up to 118cm/2.7.0 ······ ¥4,900 S Up to 106cm/2.3.5 ···· ¥4,900 L Up to 114cm/2.6.0 ······ ¥4,900 XL Up to 100cm/2.2.0 ····¥4,900
- High-End Sword Case Black Navy D. Brown ······ ¥22,000 each
- ■Leather Sword Case Black Navy D. Brown ······ ¥40,000 each

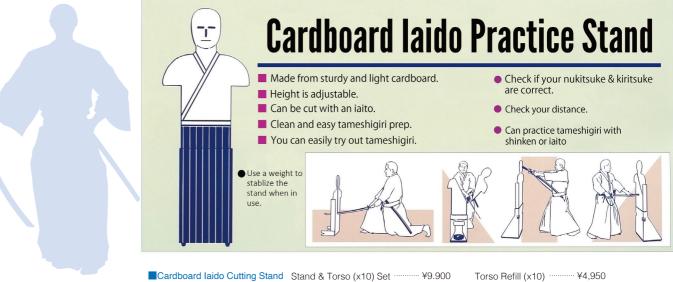






▲Pictured with mat







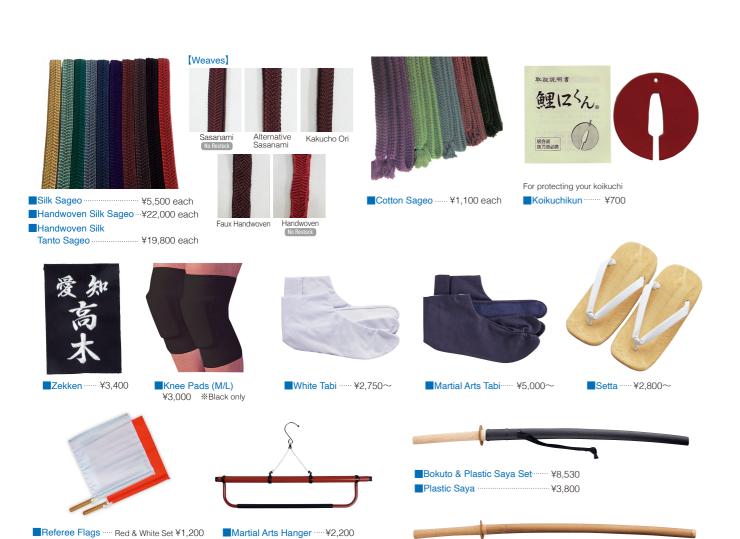


■Quality Katana Stand



■Quality Katana Stand -With Drawer-







Leather Bokuto Tsuba

Dragonfly (Brown · Dk Brown)

\*Brown Dragon & Tiger pictured

··· ¥4,000 each

Dragon & Tiger (Brown · Dk Brown)



Introduction to Japanese Swords through Pictures ······¥1,650



Introduction to Japanese



Leather Bokuto

······ ¥4,000

Tsuba (High Quality)

Swords through Pictures II ······ ¥1,650



Handbook of the Japanese Sword ·····¥1,800



■Bokuto & Wooden Saya ······· ¥22,000

White Oak Jo ..... ¥5,500

Course Book 1 Shoden Omori Ryu

Muso Shinden Ryu

Book 2 Chuden Hasegawa Eishin Ryu Book 3 Okuden Okuiai

Three Volume Set with Cover

¥6,600



laido From the Referee's Eyes ·········· ¥2,200

45



Introduction to All Japan Kendo laido through Pictures .....¥1,980



Advanced laido Course ·····¥2,750



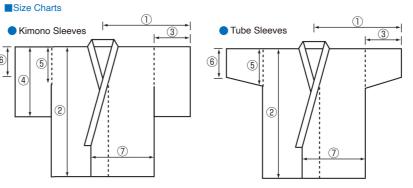
DVD Practice laido ~Inner Secrets~

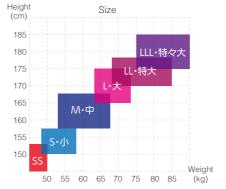
Koryu Muso Shinden Ryu Koryu Muso Shinden Jushin Ryu Koryu Muso Jikiden Eishin Ryu Koryu Shinkage Ryu Koryu Hoki Ryu Koryu Mugai Ryu Koryu Tamiya Shinken Ryu

¥10,000 each

## laigi Prices vary by size.







Kamon Application (5) Stenciled



¥16,500~

Stick-on



--¥8.800∼ \*Fabric kamon stickers can be attached to black kimono \*An additional ¥3,300 may be required for kamon not in our catalog.



■laigi Set - Navy Bushu Ikkyoku Jojiju "Kachiki" --¥22,000~ Bushu Silk Touch Hakama "Banri" ------ ¥29,000~



Tube Sleeves ¥4.400~ Kimono Sleeves ¥7,000~ Daruma (Tube Sleeves) ... ·· ¥6,600∼

Summer Tube Sleeves ····· ¥8,800~













0:	9	Approx	. Height
Size	side below himo(cm)	Men	Women
22.5	85	154	146
23.0	87	158	150
23.5	89	162	154
24.0	91	166	158
24.5	93	170	162
25.0	95	174	166
25.5	97	178	170
26.0	99	182	174
26.5	101	186	178

\*\*Hakama size and shape varies by maker. If you'd like to consult us before buying, please send us the measurements (8) - (12) and your waist and hip measurements.



Wool Hakama

Tetron Hakama

Striped Wool Hakama Samples

### ■Polyester Hakama

There are tabs on the front and back to keep your hakama from sagging

1 Hakama tab ·········· ¥200

### Hakama

Polyester (IH770)	¥18,700~
Polyester Summer Ver. <b>B</b> W	¥21,000~
Faux Tsumugi "Akebono" <b>B</b> W	¥25,000~
Faux Tsumugi "Akatsuki" For Summer <b>B</b> W ···	¥25,000~
Children's Tetron Select	¥7,700~
Taka Shirushi Tetron	¥25,000~
Striped Wool Hakama	¥38,000~





Wool 25% • Tetron 75%



No.503

◆ Wool 40% • Tetron 60%



NO.4









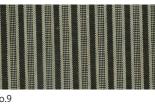


NEW Striped Wool Hakama Samples

Wool 30% • Tetron 60%















No.22 No.23

.

•Kyushu•Shikoku•Aomori•Iwate•Akita — ¥2,100 •Hokkaido — ¥3,300 •Okinawa — ¥4,500

We accept orders by phone, fax, post, internet, and e-mail. We primarily take overseas orders by e-mail

### **♦**Ordering laito**♦**

How to Order •

We start preparing orders upon receival of your order form. Please contact us about our English order form. We will begin making your iaito once we confirm the payment is complete.

### **♦**Repairs**♦**

Please fill out and send the "laito Repair Request Form" on P51 with your iaito. If you need a shinken repaired, please send both a completed copy of the "Shinken Work Request Form" and either the original or a copy of the sword registration card with your sword. Please make sure to note the desired repairs or construction on the form or in a letter. If you know the name of the staff member helping you, please also write their name. If sent domestically, please use "Yu-pack" at the post office. If sending a sword from overseas, be sure to send it via post office and not an independent delivery company. Please contact us before mailing a shinken for repairs. Various fees and paperwork are required to import and export shinken. It takes about three months to import a shinken into Japan and about a month to export one. Please only use the national post office, not a private shipping company, so send your shinken to Japan.

### **♦**Shipping**♦**

The customer is responsible for shipping expenses in all cases, including repeated attempts.

### **♦**Cancellations**♦**

We charge a 30% cancellation fee on orders cancelled after production has begun. The payment will be reimbursed minus the 30% fee. We expect the customer to pay for any fees related to the reimbursement. We do not accept cancellations on repairs. Be sure to confirm any details with us and carefully check the estimate sheet before payment. The contents of the estimate will take priority over verbal or written information.

### Payment •

Please mark your desired payment method on your order form.

### **◆**Bank Transfer◆

We accept bank transfers through the bank and through Wise. Any fees incurred are to be covered by the customer. You can see our Wise transfer information below

BENEFICIARY'S BANK NAME: THE OGAKI KYORITSU BANK, LTD. (0152)

BRANCH NAME: SEKI BRANCH (011) BENEFICIARY'S BANK

SWIFT CODE: OGAKJPJT (ABA(Fedwire code)AND IBAN are not required for Japan)

BENEFICIARY'S A/C TYPE: FUTSU(普通) BENEFICIARY'S A/C NO.: 587663

### ◆PayPal ◆

We accept payments via PayPal. Any fees incurred are to be covered by the customer.

### **♦**Convenience Store Payment ♦ (Domestic Only)

We'll provide you with an estimate form and if your ordering from Japan, a payment form. This form of payment can be used in all participating convenience stores within Japan. This option is only available in Japan.

### **♦**Credit Card**♦**

We accept credit card payment by Mastercard and VISA in store and online. We require your email or LINE contact information for online payment. In the case of international orders, we will send a credit card payment link.

### Shipment Time •

All of our completion times are estimates. Actual completion time can vary greatly depending on the contents of your order and the number of orders we are handling. Please let us know if you require the sword by a certain date. We also have ready-made options available in our shop.

### **◆**Estimated Time to Complete◆

•Shoden laito: 1.5 months+ •laigi•Hakama: 1.5 months+

•Chuden laito: 1.5 months+

•Repairs depend on the condition of the sword and the requested services.

·Okuden Nosyusaku·Shinkensaku: 3.5 months+

### Shipping•Fees •

Actual shipping costs depend on the size of package sent

The delivery company and date/time cannot be selected if more than 3 swords are shipped (applies to domestic shipments)

### ♦Shipping (Up to 3 swords)♦

Outlying Islands ---- ¥4,000~
 Honshu ----- ¥2,000
 International ----- ¥5,000+

### lacktriangleCOD Feeslacktriangle (Domestic Only)

•Total less than ¥10,000 ¥330
•Total less than ¥30,000 ¥440

•Total less than ¥100,000 • ¥880 •Total up to ¥300,000 • ¥1,300

0(a) up to \$300,000 ------- \$1,300

\*We cannot offer COD on orders ¥300,000+

## Nosyudo Price List

%Prices include tax

### laito

### Shoden

%Shoden product numbers vary by tsuba and tsukaito options

### Thick Blade Cotton Tsukamaki

Higo	/No.10-M		¥49,500
Musashi	/No.11-M		¥49,500
Shiho Sukash	ni/No.15-M		¥49,500
Yatumokko	/No.17-M	• • • • • • • • • • • • • • • • • • • •	¥49,500
Mokko	/No.18-M		¥49,500

### Thick Blade Real Same Silk Tsukamaki

Higo	/No.10-S	 ¥58,850
Musashi	/No.11-S	 ¥58,850
Shiho Sukas	hi/No.15-S	 ¥58,850
Yatumokko	/No.17-S	 ¥58,850
Mokko	/No 18-S	 ¥58 850

### Thin Blade Cotton Tsukamaki

/No.20-M		¥46,200
/No.21-M		¥46,200
i/No.25-M		¥46,200
/No.27-M		¥46,200
/No.28-M		¥46,200
	/No.21-M i/No.25-M /No.27-M	/No.20-M

### Thin Blade Real Same Silk Tsukamaki

Higo	/No.20-S	 ¥55,550
Musashi	/No.21-S	 ¥55,550
Shiho Sukashi	/No.25-S	 ¥55,550
Yatumokko	/No.27-S	 ¥55,550
Mokko	/No.28-S	 ¥55,550

### Youth Edition

Efugo Sukashi	/No.30-M	¥39,600
Shihomokko	/No.31-M ······	¥39,600
Nanakoji	/No.32-M ······	¥39,600
Tsurumaru	/No.33-M ······	¥39,600

### Chuden

,200	Igarashi-to
,200	(Real Same Cotton Tsukamaki) ¥61,600
,200	Igarashi-to-S
,200	(Real Same Silk Tsukamaki) ·········· ¥64,900
,200	Igarashi-to-H
	(Real Same Leather Tsukamaki) ······ ¥77,000

### Okuden

Nosyusaku ·····¥97,900
Nosyusaku with Leather Tsukamaki
Shinkensaku ······¥130,900
Shinkensaku with Leather Tsukamaki
**************************************
Koshirae DX ··········Additional ¥55,000

### For Kendo Kata

Kendo Kata (Daito)	 ¥49,500
Kendo Kata (Shoto)	 ¥44,500

### Additional fees for long swords

Contact us for details

2shaku 5sun~
2shaku 6sun~¥7,700
2shaku 6sun 5bu~¥11,000
2shaku 7sun~ ········· ¥22,000 (w/o bo-hi)

Possible blade length depends on the type of blade selected.

\*There are various conditions and limitations for blades 2shaku 7sun and longer. Please contact us concerning long blades.

### Tsuba

Shoden Tsuba - Iron ······ ¥11,000
Other Tsuba - Iron ······¥16,500
Silver
*Prices for silver tsuba vary depending

on the amount of and the current value of silver.

### Fuchi Kashira Kojiri

Kashira (Silver)	¥13,200
Fuchi (Silver) ·····	¥13,200
Funagata Kojiri (Silver)	¥13,200
Kuwagata Kojiri (Silver)	¥14,300
Kashira (Aged Brass)	¥11,000
Fuchi (Aged Brass)	¥11,000
Kojiri (Aged Brass) ·····	¥11,000

% Additional cost for o-kojiri (large kojiri).

### Menuki

Silver (MS) ·····	¥8,800
Aged Brass (MY)	¥3,900

### Metal Koikuchi Fitting

Silver	¥7,700
Aged Brass ·····	¥6,600

### **Metal Kurigata Fitting**

Silver	¥13,200
Aged Brass ·····	¥11,000

### **Other Metal Fittings**

Kozuka Iroage

Kogai Iroage ·····¥7,700
Warikogai ·····¥22,000
KE-91 Tsuba for Tanto $\cdots$ ¥11,000 $\sim$
KE-51 Metal Naginata Fittings (4 Piece Set)
Aged Silver · Aged Brass ······· ¥55,000
KE-52 Metal Yari Fittings (4 Piece Set)
Aged Silver · Aged Brass · · · · ¥55,000
KE-61 Toppei Kojiri
Aged Brass ······ 8,800円
Silver 11,000円

¥7,700

## Iaito Repairs

If your iaito is from another maker, please consult them first. We can repair iaito from other makers to the best of our ability if necessary.

## | Iaito Repair Base Costs | Nosyudo ¥2,200

Nosyudo ¥2,200 Other Brands ¥3,300 This fee covers removing the tsuka, blade, etc and putting everyting back together. Repairs that don't require the tsuka to be removed cost ¥1,100.

This fee does not include the cost of work or materials needed to repair any problems with the item.

Be sure to check for any looseness in your mekugi peg, tsuba, tsuka, koiguchi, etc before every practice.

Removing the tsuka applies stress to the sword. We do not recommend removing the tsuka without reason.

Please cease use of your iaito if you feel anything is loose or notice any other problems. We recommend having your sword repaired.

### Tsuka Related Repair Fees

Repair loosness/rattling	·····¥550~
Mekugi change	······¥110
Rewrap tsuka (Cotton)	¥12,100~
Rewrap tsuka (Silk)	¥15,400~
Rewrap tsuka (cow/pig leather)	¥27,500~
Tsuka grip adjustment	¥2,200~
Tsuka fitting	¥2,200

### Tsuba Related Repair Fees

Repair loosness/rattling	·····¥550
Semegane (1 place)	¥2,750
Tsuba change fee (separate cost for new tsub	oa) ······ ¥1,100

### **Blade Related Repair Fees**

Fixing bent blade	¥550
Shortening blade (Suriage)	¥2,750
Fit adjustment for nakago, saya for new blade	¥2,200

### Saya Related Repair Fees

Awase saya (includes koikuchi adjustment)	¥13,200~
Koikuchi ·····	¥2,200~
Koikuchi shimming (fixes loose koikuchi)	₩ ¥550~
Repair rattling	·· ¥550~

### **Cost For Necessary Repair Materials**

Same (w/o oya) ·····	¥3,300
laito blade (thick)	¥18,700~
laito blade (thin narrow)	¥15,400~
Brass habaki (plain)	¥3,300
Brass habaki (yujo shonai)	¥14,300
Silver habaki (yujo·shonai)	¥22,000
Seppa (brass) 1 piece ······	····· ¥660
Seppa (silver plated/gold plated) 1 piece	¥1,650

<sup>\*</sup>Please contact us concerning repairs not listed.

<sup>\*</sup>Depending on the condition if the item, there may be some repairs we cannot do or situations where it may be cheaper to have a part remade.

<sup>\*</sup>Current prices may differ from those listed above.

### Iaito Repair Request Form Store

Taikai

Date Submitted

Nosyudo
11059 uu0

me	TKC#

FAX (0575) 22-2383 Desired Completion Date

Dojo/School Name

Phone · FAX

Address ₹

PC e-mail

 $\label{eq:Payment Method: Bank Transfer Convenience Store Transfer Credit Card \cdot COD \cdot Paypal \cdot Other:$ 

*Plea	ase retrain from sending items such as sword cases that don't need repairs	
	Iaito Type (Shoden No.10 · No.20 · No.30 · Chuden · Nosyusaku · Shinkensaku · Other Maker)  Please circle the kind of iaito you need repaired  Length ( shaku sun bu) Tsuba ( ) Hamon ( )  Tsukamaki material and color ( ) Saya Finish ( )  Other Items With Sword sword case cloth sword bag sageo koikuchikun	Date Received and/or Number
(**	Base Fee \(\frac{\pmathbb{Y}}{2}\),200\(\simes\) Covers removal of fittings from blade to fix rattling, etc. mark indicates fees for various repairs) e fees listed below are not included in the base fee. The cost of repair and related materials are separate.	Amount
3	Please circle the desired repairs.	
	Rewrap* (silk ¥15,400 ~/cotton ¥12,100 ~/cow leather pig leather back front ¥27,500 ~) color ( )  Tsukamaki style (hinerimaki • other ) menuki placement (standard • center • reverse • other)	
Tsuka	Adjust thickness *\delta \frac{2}{2},200 \simeq \text{thinner(details:} \)  Note: Rewrapping is also necessary.	
	Rattle repair *\Sigma\subseteq 550~	
	Mekugi peg replacement ¥110∼	
	Rattle repair *\footnote{\pmu}550~  Mekugi peg replacement \footnote{\pmu}110~	
Tsuba	Semegane※ (1 place ¥2,750•top+bottom ¥5,500)	
)a	Change (Cost of tsuba not included) *\forall \frac{1}{2} \] 1,100 \sim \text{Tsuba} (T- : ) \seq \text{Provided}( )  Note: Whether or not we can attach the requested tsuba depends on factors such as its thickness, seppadai, etc.	
Seppa Change (1 piece brass ¥660/silver plated ¥1,650/other )		
Change (plain brass ¥3,300/brass yujo ¥14,300/silver shonai ¥22,000/other  Note: Whether or not we can change the tsuba depends on the blade		
Ľ.	Rattle/looseness repair ¥550~	
	Straighten bend ¥550~	
H	Shorten (suriage) *\frac{\pma}{2},200 \sim (up to lsun) Note: The minimum we can shorten the sword is 5bu.	
Blade	Blade change ** (thick \forall 18,700 \sim \text{thin * narrow } \forall 15,400 \sim ) length ( shaku sun bu)  Hamon ( ) Revival Series Hamon \forall 2,200 Weight w/out saya (light * standard * heavy)  Note: Whether or not we can change the blade depends on the condition of the koshirae. Also, the habaki may also need to be replaced.	
Saya	Koikuchi shim (fixes loose koikuchi)¥550~  Rattle repair ¥550~	
а	Awase saya (including koikuchi adjustment) $$13,200$$ (black stone/brown stone/black gloss/other )	
Other		
	Shipping & Handling	<u> </u>

Actual cost of repair and time needed depends on the condition, length, etc of the sword.

Internal use/payment complete bank transfer form provided

Total

### Iaito Order Form

Name	TKC#	FAX ( <b>0575</b> ) <b>22-238</b> 3	
Address T		Desired Completion Date	
		Dojo/School Name	
Phone · FAX	Cell	PC e-mail	

Ryu]

·Ryuha [

Date Submitted

Nosyudo

### Laito \*\*Please included a scan or photo of your hand for Chuden & Okuden orders.

Series	Name	
Shoden Chuden Okuden		
Required Information (Depending on the series of the iaito, some options may not be available.)		

·Blade length [ shaku About the user ·Weight w/out saya | tnick blade dim. [ thick blade · thin blade · narrow blade ·Sex [M·F] ·Age [ ·Hamon [ No preference · HMsingle · double ] ·Height [ cm] ·Tsukaito Material [cotton · silk · cow leather · pig leather (F·B)] ·Reach [ cm] ·Tsukaito Color [ black · azuki · steel blue · (

·Same Color [ white · black · antique · red-black ] ·[For ·Habaki [plain brass · yujo · shonai] 

] 'Tsuba plating [ aged brass ' aged silver ' none ]

(  $S \cdot M \cdot L$  ) (KY: aged brass  $\cdot$  KS: silver) ] ·Fuchi & Kashira [ K

+¥1,100 for Youth Edition

·Menuki [ M - : (MY: aged brass · MS: silver) ] ·Saya Finish [ black stone · brown stone · black gloss · other

'Kurigata Shitodome [ none ' gold plate. ' silver plate. ] +¥1,100

• Hand copy Optional. Please fill out what you'd like to specify [provided none]



Menuki Position [ standard · center · reverse · custom (please provide chart) ]

	Tsukamaki Style [ hinerimaki · other	]
Back	Tsuka Thickness [thin · slightly thin · standard · Tsuka Shape [standard · egg · flat · other	slightly thick · thick]

The koikuchi of the saya naturally becomes loose with use, so we usually make it \(\lambda\) tight (1-1.5mm of the habaki is visible). Please let us know if you want a looser koikuchi when you order. The customer is responsible for shipping expenses in all cases, including repeated attempts.

◆For Internal Use◆ DX Koshirae (Saya·Tsuka) Blade Length Bo-hi (Shinken Hi · No Bo-hi) Select Blade (Yes · No) Hamon (Revival Series Double) Tsuka Length Tsukamaki (Upgrade) Same Color (Black · Antique · Red-Black) Habaki (Design · Silver)  $Tsuba\ (Upgrade \cdot Plating)$ Fuchi & Kashira (Silver) Kojiri (Silver) Kojiri Attachment (Funagata · Kuwagata) Menuki (Silver·Large) Saya Finish Shitodome (Gold·Silver) Silk Sageo (Y·N) Sword Case (Y·N)  $Koikuchikun\left( Y\boldsymbol{\cdot}N\right)$ Discount for provided parts (Y·N) Subtotal Shipping & Handling Total

 $<sup>\</sup>label{eq:payment} \begin{tabular}{ll} \begi$ \*Let us know if you only need an estimate for reference

Nosyudo co, Ltd 1-11-14 Sannoudori Seki City, Gifu Pref. 501-3252 Japan TEL (0575) 22-2397

Order Date

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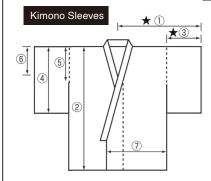
		(05/5)22-2383		
Customer Contact Info		Opesired Completion Date		
Name:	TKC:	Dojo:		
Address		Phone · Fax:		
		Cell:		
		PC e-mail		

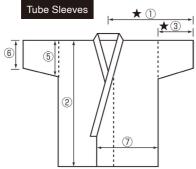
Payment Method: Bank Transfer • Convenience Store Transfer • Credit Card • COD • Paypal • Other:

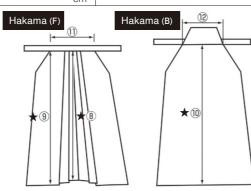
·	Solvenience Store Transier Credit Card COD		pui Oti	1101 •		0:		
Item Type	Fabric (Circle desired iter	ns)				Si		
Kimono Sleeves	Polyester Regular : IG-770-K		B•W	¥22,000~		Ready	Made	
·Size ( )	Polyester Summer : Primeflex		B•W	¥25,000~	Size Inf			
Kamon Design ( )	Polyester Summer : Faux Tsumugi (Akatsuki)		B•W	¥27,000~		ary by maker		
(w/circle ·w/o circle)	Polyester : Faux Wave Tsumugi (Akebono)		Black	¥29,000~		1号・기/기()		
Size (Standard (~3cm)·Small (~2cm))	Taka Shirushi Polyester Koshoku Habutae : Hand-Sewn Polyester		Black	¥66,000~		2号・小)		
•Stick-on ¥8,800 •Print ¥11,000	Like-Silk Montsuki : Stretch Polyester		Black	¥77,000~	•M (	3号・中)		
•Stencilled ¥16,500	Iai Haori : Polyester		Black	¥26,000~	·L (4	4号·大)		
Tube Sleeves	Polyester Regular : IG-770		B•W	¥18,700~	• L L (	5号・特大)		
•Size ( )	Polyester Summer : Primeflex		$B \boldsymbol{\cdot} W$	¥21,000~	•3L (6	5号·特特大)		
Gender ( M · F )	Polyester Summer : Faux Tsumugi (Akatsuki)		$B \boldsymbol{\cdot} W$	¥21,000~				
Height ( cm)	Polyester : Faux Wave Tsumugi (Akebono)		B•W	¥23,000~		Custon		
Zekken ( Y • N ) * ¥2,400	Tetron Regular : Select (for Youth)		B•W	¥7,200~		the measurer rt below. We		
•Embroidery	Taka Shirushi Tetron : Tailored		Black	¥22,000~	1	e estimate.	will provid	ie a
Region ( )	Bushu Ikkyokujo Niji : Cotton Kachiki Budogi Cotton		Navy	¥22,000~	<u> </u>	ence]Estima	ited Hakai	ma Size
Name ( )	Sarashi Ikken : Cotton Kendogi Jodogi		White	¥5,500~	F	gth of your h		
Hakama	Polyester Regular : IH-770		B•W	¥18,700~		ling on the p		
•Size ( )	Polyester Summer : Primeflex		$B \boldsymbol{\cdot} W$	¥21,000~	1	of the obi, a	s well as d	lepending
Gender ( M · F )	Polyester Summer : Faux Tsumugi (Akatsuki)		$B \boldsymbol{\cdot} W$	¥25,000~	on your	build		
Height ( cm)	Polyester : Faux Wave Tsumugi (Akebono)		$B \boldsymbol{\cdot} W$	¥25,000~	Size	9Side Below Himo Length	Approx. F	Height(cm)
Embroidery ( Y · N )	Tetron Regular : Select (For Youth)		B•W	¥7,700~	3126	(cm)	Men	Women
•Thread (White•Black•Orange)	Taka Shirushi Tetron : Tailored		Black	¥25,000~	22	83	150	142
•Name ( )	Bushu Ikkyoku Silk Touch : Banri Cotton Kendogi		Navy	¥29,000~	22.5	85	154	146
	Sarashi Heavy Cotton Hakama (79A) : Cotton Kendo Hakama		White	¥12,000~	23	87	158	150
	Striped Hakama (Wool-Tetron Blend) : Taka Shirushi 「No. 」		Each	¥38,000~	23.5	89	162	154
	Striped Hakama (Polyester) : Muso「No.		Each	¥88,000~	24	91	166	158
Juban	Tube Sleeve Regular: Marushin Cotton No-Tie		White	¥4,400~	24.5	93	170	162
•Size ( )	Kimono Sleeve Regular : Marushin Cotton No-Tie		White	¥7,000~	25	95	174	166
Gender ( M · F )	Tube Sleeve Daruma Shirushi Cotton		White	¥6,600~	25.5	97	178	170
Height ( cm)	Kimono Sleeve Taka Shirushi Cotton with Polyester sleeves		White	¥8,800~	26	99	182	174
	Tube Sleeve Daruma Shirushi Polyester (Moisture Wicking)		White	¥8,800~	26.5	101	186	178
	Kimono Sleeve Daruma Shirushi Polyester (Moisture Wicking)		White	¥9,900~	27	103	190	182

- Please check the measurements on the right before asking us about sizes
- ★ ····· Required Information
- ●Measurements ① ② are shown on the charts.

Customer Information		Current laigi Top		Current Hakama		
★ Height	cm	★ ①Yuki	cm	★ ®Front Below Himo	cm	
Weight	kg	②Length	cm	★ 9Side Below Himo	cm	
★ Gender	M · F	★ ③Sleeve Length	cm	★ ⑩Back Below Board	cm	
★ Waist	cm	4 Sleeve Height	cm	①Front Width	cm	
<b>★</b> Hip	cm	⑤Arm hole length	cm	<sup>12</sup> Board Width	cm	
Obi Width	cm	6 Cuff length	cm	★ ······ Required Informa	ation	
	(Usually 8cm)	⑦Okumi	cm	Tiequilea illioitti	aliuii	







Nosyudo co, Ltd 1-11-14 Sannoudori Seki City, Gifu Pref. 501-3252 Japan TEL (0575) 22-2397

Order Date	9
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FAX

Sillikeli nesto	Tation		(0575)22	-2383
Customer Contact Info		©Desired Completic		
Name:	TKC:	Dojo:		
Address		Phone • F	ax:	
		Cell:		
Payment Method: Bank Transfer Conve COD Paypal Other:			ail	
Please note it somewhere on this pa	age if you'd only like an es			I
Registration Number		Item Name Repair • Base Cost	Amount Unit Price	Amount
Length Sori	# of Mekugi-Ana	•		
Mei (Omote) (Ura)				
Date Issued				
Registration ( w/ • w/o • copy )				
【Items Shipped With Sword】 □ N	lone			
☐ Synthetic Leather Sword Case ☐	Leather Sword Case			
☐ Embroidered Bag ☐ Sword Bag ☐	☐ Koikuchi-kun			
,	☐ Kashira			
	☐ Shitodome ☐ Tsunagi ☐ Kojiri			
□ меникі □ Зерра □	☐ Tsunagi ☐ Kojiri			
[In the Box]				
Sword in Shirasaya · Sword in Koshirae	e 🗌 W/ Sageo			
Saya Only · Tsuka Only · Blade Only	☐ W/ Habaki			
	<del></del>			
L				
☐ Kissaki Damaged ☐ Mune Rust		Shipping		
☐ Chip in Blade ☐ Scratch		Total		
$\square$ Estimate Sent( / ) / $\square$ Transfe	r Form Sent / □ Pay Later	[Payment Status] Com	nplete( / ) / Partial	l(¥ )
Kashira Shape (Round • Flat • Horn )		ppa (Attached to sword • Nos Provided in box		ojiri(Y · N ) oikuchi( <sup>en-</sup> cm)
Tsuka Length				ssaki (en-trust cm)
( sun bu) ( cm)			1	ni Shape rd·Takatsuno )
`	→		Saya Th	nickness
	hi •Shitodome (Kashira•Kuriga ached to sword • Nosyudo	ata ) Menuki \ / Attached to sword • No	(Standai	rd· )
	ovided in box	Provided in box	Saya Fi	nish )
Tsuka Width Tsuka Shape (Standard • Thick • Thin ) (Standard • Egg	Menuki F • Flat • Yagyu ) (Standard		suka Color & Material Black · )( Cotton • Sil	, k • Cow • Pig ( F • B ))
Same Color ( White • Black • Antique • Blac	k&Red)	Tsukamaki (Hinerimaki •	) Tsunagi (	Y • N)
Oyasame (Y · N)	,	ht reduction (g)(		)
Same Wrap ( Tanzaku•Makizame )	(Y · N) Desired sou			)
	great care, however there are so this when submitting items for re at is completed.		and our control that we cann	not take responsibility

Nosyudo co, Ltd 1-11-14 Sannoudori Seki City, Gifu Pref. 501-3252 Japan TEL (0575) 22-2397

Order Date

	Contact Info		
Name:		TKC: Dojo:	
Address		Phone • Fax:	
		Cell:	
		PC e-mail	
Pavment Me	ethod: Bank 1	Transfer · Convenience Store Transfer · Credit Card · COD · Paypal · Other:	
Gendai Sh		For laido · Battodo · Appreciation	
Swordsmit		Request ( saku) · Nosyudo's recommendation	
Blade Len	gth	( shaku sun bu) ( cm)	
Sori		( bu) ( cm) **standard 1.5cm~1.8cm	
Nakago Le	ength	( sun bu) ( cm) %Standard, 7sun 5bu (22.7cm)	
Number of	Mekugi-Ana	( ) *usually 1 *2 for batto	
Hamon		( ) *gunome, suguha, smith's specialty surprise me	
Во-Ні		(with without) %standard, kakinagashi (ends under the habaki)	
		: *marudome (ends before the habaki) *kakitoshi (goes to the end of the nakago)	
Target Weight		( g~ g)	
Weight Aft		( g)	
Kissaki Le		( mm) %from kissaki to yokote %usually 33mm~36mm	
Motohaba		( mm) **at habaki	
Motokasar	ne	( mm) %at habaki	
Sakihaba Sakikasan	0	( mm) %at yokote ( mm) %at yokote	
Tsukaito M		( ) [cotton·silk·cow leather (front·back)·pig leather (front·back)]	
Tsukaito C		( ) [black-antique-steel blue-azuki-other]	
Tsukamak		( ) [hinerimaki • tsumamimaki • katatemaki] **Standard is hinerimaki	
Menuki Po		( ) [standard·center·reverse·other]	
Tsuka Len	gth	( sun bu) ( cm) %total length	
Tsuka Wid	_	( ) [thin·slightly thin·standard·slightly thick·thick] **Please send us a copy of your hand	
Tsuka Sha	іре	( ) \( \) \( \) standard \( \) egg \( \) flat \( \) ryugo (drum/hour glass shaped) \( \) yagyu (flat on mune side) \( \)	
Tsuka Bas	se	(Base for tanzaku•makizame) **Standard is tanzaku (magnolia•sakura) **Standard is magnolia	
Same Atta	chment	( ) [tanzaku·makisame] **tanzaku is standard	
		**makisame costs extra	
	me with Bumps	(with without) **usually with	
Same Cold		( ) [white·black·antique·other] **Standard is antique (light brown)	
Saya Finis		(SY— : )	
Kurigata P	OSILION	(From Koikuchi cm) %Usually 7.5cm from koikuchi %6.5cm for small hands, 8.5cm for large hands	
Saya Leng	nth	(from kissaki cm) or total saya length( cm)	
Saya Long	y •	*usually 3cm from kissaki	
Kurigata S	Shape	(standard • other: ) **standard is round higo-style water buffalo horn	
Metal Kuri		(with without) **we use water buffalo horn on standard kurigata	
Shitodome	for Kurigata	(with without) **usually without (it can cut the sageo)	
Koikuchi S	Shape	(standard·takatsuno) %standard is a flat, smooth koikuchi	
Metal koik	uchi	(with without) *we use water buffalo horn on standard koikuchi	
Metal Kojir		(with without) *Kuwagata kojiri may cost extra	
Extra Saya	à	(with without) %Stock saya (awase saya) %Hon saya (handmade) %Yasume saya (Shirasaya saya only Unpainted stock saya)	
Other		Please inform us if you want special additions such as kizami or sayamaki.	
Touba		( )  (T— : ) catalog • customer-provided ** for customer-provided tsuba (semegane necessary)	
Tsuba Plating	(Rust Resistant)	(T— : ) catalog • customer-provided ** for customer-provided tsuba (semegane necessary)  (with • without) 「Aged Brass • Aged Silver」	
Fuchi Kasi		(With•Without)• Aged Brass•Aged Silver]  (KS•KY— : ) [catalog•customer-provided silver=KS aged brass=KY]	
Kojiri Kasi	1111 a	(with without) (KS·KY— : ) catalog customer-provided sliver=KS aged brass=KY	
Menuki		(MS·MY— : ) [catalog·customer-provided] **silver=MS aged brass=MY	
Seppa		( ) * (ready-made) brass-silver plated gold plated * (handmade) copper-silver-gold	
Habaki		( ) % (handmade) copper·silver (yujo·shonai) gold single·gold double·other	
Polish		(best·middle·regular) %calculated using blade length ( ) ×1sun(¥)	
Carving Bo	o-hi	(with · without) kakinagashi · marudome · kakitoshi ※standard is kakinagashi	
		*depending on the blade, the weight could be reduced by 130g-150g (including rough polish)	

<Note> The customer is responsible for shipping expenses in all cases, including repeated attempts.

2025.02



## 濃州刀剣工房

- 有限会社 濃州堂 內

古物商許可 岐阜県公安委員会第531140001207号 https://nosyudo.jp/shop/





## What is Nosyu Sword Studio

Our company not only accepts orders for active sword smiths and has koshirae made for shinsakuto, but also buys and sells Japanese swords from as far back in Japanese history as the Kamakura period.

In addition to our swords for martial arts, we also have a large

selection of swords for appreciation available. We can also use antique metal fittings available in the Sword Studio to make koshirae for shinken and iaito. Your selection may be limited by the dimensions of the sword, but you are more than welcome to contact us about our selection.

## Shopping at Nosyu Sword Studio

- •We accept inquiries about our selection via phone, fax, and the "Contact Us" section of our homepage. Please also note the product number if the product has one.
- •We accept the payment methods listed on page 48. Your items will be shipped upon completion of payment.
- •We provide a "Meigi Henko Yoshi", a transfer of registration form, with the registration card for the sword to customers living in Japan after the purchase is complete. We highly recommend you make at least one copy of the registration card as a backup. Write your address, name, etc and mail the form in the provided envelope and the transfer is complete. You do not need to contact the police.
- •We expect the customer to cover shipping in all cases including repeated attempts.
- Our prices are dependent on the quality of the item. We accept returns and trade-ins of purchases made more than three months ago, but it is dependent on whether or not it has been damaged after the purchase. Nosyu Sword Studio has the right to deny a return based on these factors. We'll process exchanges within 3 months of the return of the item via money transfer.
- Let us know if you'd like to trade in an item during a purchase.

Trades and sales of swords the customer bought from Nosyu Sword Studio are treated independently from the original sale. We offer 60% of the value of koto, shinto, and shinshinto at and 50% of the price for gendaito for trade-ins.

We offer 50% of the value of koto, shinto, and shinshinto and 40% of the value of gendaito when purchasing.

In the case of swords for martial arts, the current condition and whether or not it needs repairs can affect the offered price.

- •We accept Japanese swords and their accessories, koshirae, and various fittings for trade and sale. We do not accept iaito in under circumstances.
- •We accept payment in up to 36 installments through Orient Corp (Orico) from domestic customers.
- Prices include tax.

Thank you very much for perusing previous editions of our catalog. Please check out our website for a wide selection of new and antique products.



https://nosyudo.jp/shop/

濃州堂 通販

